

**LUDLUM MODELS 375-20, 375-30,  
375-32 AND 375-34  
DIGITAL WALL-MOUNT AREA MONITORS  
August 2021  
Serial Number 278020 and Succeeding  
Serial Numbers**

**LUDLUM MODELS 375-20, 375-30,  
375-32 AND 375-34  
DIGITAL WALL-MOUNT AREA MONITORS**

**August 2021**

**Serial Number 278020 and Succeeding  
Serial Numbers**



**LUDLUM MEASUREMENTS, INC**  
501 OAK STREET, P.O. BOX 810  
SWEETWATER, TEXAS 79556  
325-235-5494, FAX: 325-235-4672



## **STATEMENT OF WARRANTY**

Ludlum Measurements, Inc. warrants the products covered in this manual to be free of defects due to workmanship, material, and design for a period of twelve months from the date of delivery. The calibration of a product is warranted to be within its specified accuracy limits at the time of shipment. In the event of instrument failure, notify Ludlum Measurements to determine if repair, recalibration, or replacement is required.

This warranty excludes the replacement of photomultiplier tubes, G-M and proportional tubes, and scintillation crystals which are broken due to excessive physical abuse or used for purposes other than intended.

There are no warranties, express or implied, including without limitation any implied warranty of merchantability or fitness, which extend beyond the description of the face there of. If the product does not perform as warranted herein, purchaser's sole remedy shall be repair or replacement, at the option of Ludlum Measurements. In no event will Ludlum Measurements be liable for damages, lost revenue, lost wages, or any other incidental or consequential damages, arising from the purchase, use, or inability to use product.

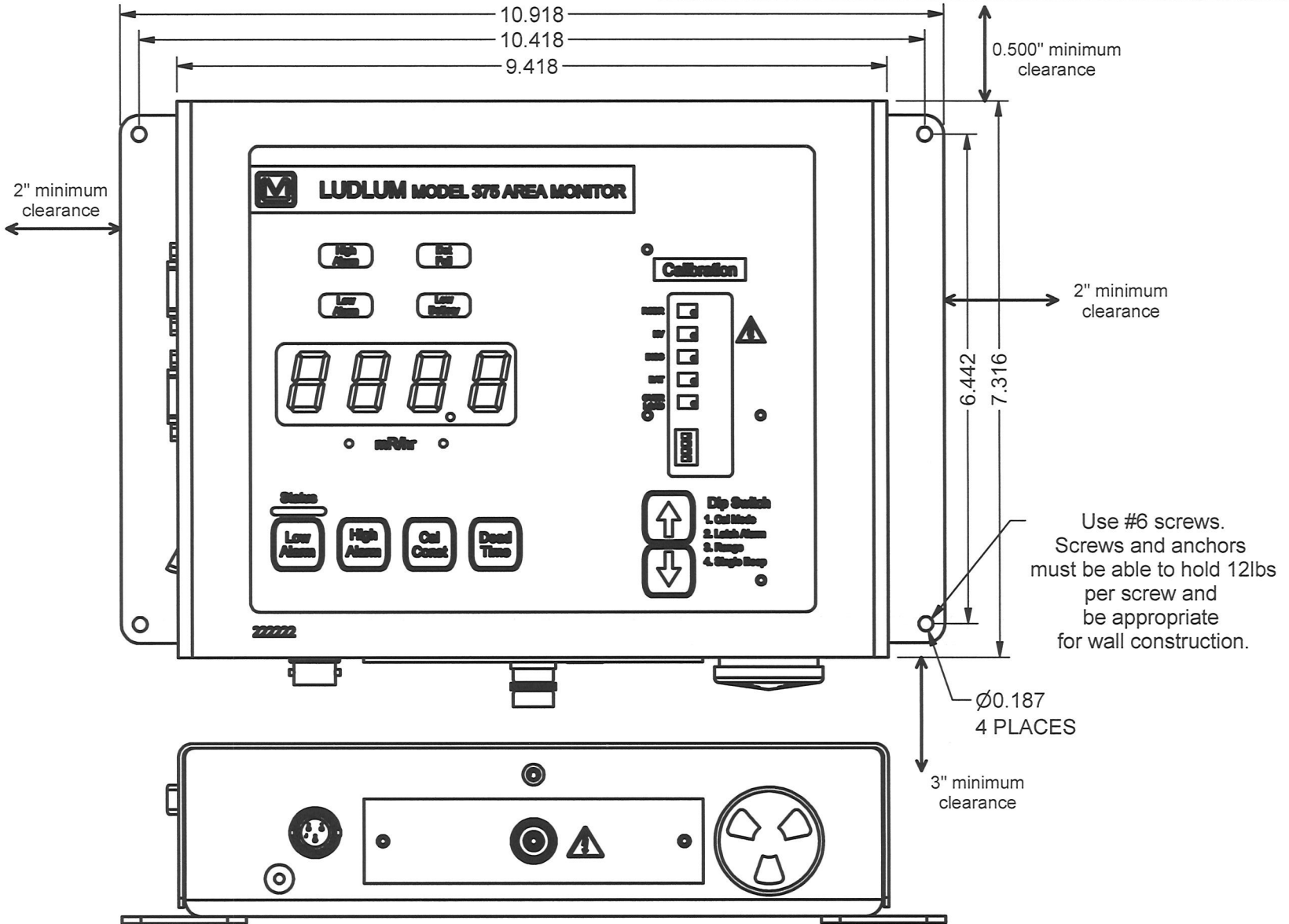
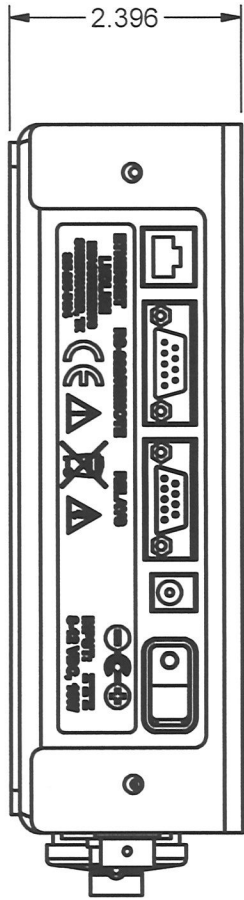
## **RETURN OF GOODS TO MANUFACTURER**

If equipment needs to be returned to Ludlum Measurements, Inc. for repair or calibration, please send to the address below. All shipments should include documentation containing return shipping address, customer name, telephone number, description of service requested, and all other necessary information. Your cooperation will expedite the return of your equipment.

**LUDLUM MEASUREMENTS, INC.  
ATTN: REPAIR DEPARTMENT  
501 OAK STREET  
SWEETWATER, TX 79556**

**800-622-0828 325-235-5494  
FAX 325-235-4672**

REVISION HISTORY			
REV	DESCRIPTION	DATE	BY
1	VALID	11/11/2010	CMC
2	REMOVED SIDE VIEW	5/4/2011	CMC
3	ADDED NOTES	2014-01-22	JLG



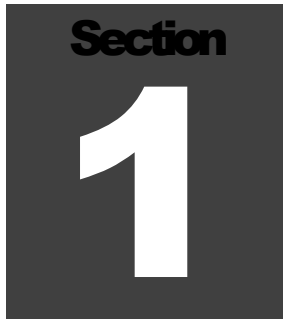
DWN	DATE	CHK	DATE	APP	DATE
JLG	2014-01-22			JLG	1-24-14
DWG NUM: 4558-004				SCALE: 1/2	
TITLE M 375 OVERALL VIEW (2010)					
LUDLUM MEASUREMENTS, INC. 501 OAK STREET SWEETWATER, TEXAS 79556			SERIES 558	SHEET 4	

# Table of Contents

---

<b><i>Introduction</i></b>	<b>1</b>
<b><i>Getting Started</i></b>	<b>2</b>
<b>Power Up</b>	<b>2-1</b>
<b>Radiation Units</b>	<b>2-2</b>
<b>Checking Parameters</b>	<b>2-2</b>
<b>Setting Alarm Points</b>	<b>2-2</b>
<b>Operational Check</b>	<b>2-3</b>
<b><i>Specifications</i></b>	<b>3</b>
<b><i>Operator Controls and Setup</i></b>	<b>4</b>
<b>Calibration Controls</b>	<b>4-1</b>
<b>Dipswitch (under calibration cover)</b>	<b>4-2</b>
<b>RS-232 Output</b>	<b>4-3</b>
<b>9-Pin Remote Data Connector</b>	<b>4-3</b>
<b>9-Pin Relays Connector</b>	<b>4-4</b>
<b>Detector Setups</b>	<b>4-4</b>
<b><i>Common Options and Modifications</i></b>	<b>5</b>
<b>Relay Options</b>	<b>5-1</b>
<b>Ethernet Interface Option</b>	<b>5-5</b>
<b>Time and Date Stamp Option</b>	<b>5-5</b>
<b>Printer DIP Switch Settings</b>	<b>5-6</b>
<b>Sigma Alarm Modification Option</b>	<b>5-7</b>
<b>4 to 20 mA Isolated Output Driver Option</b>	<b>5-8</b>
<b><i>Safety Considerations</i></b>	<b>6</b>
<b>Environmental Conditions for Normal Use</b>	<b>6-1</b>
<b>Cleaning Instructions and Precautions</b>	<b>6-1</b>
<b>Warning Markings and Symbols</b>	<b>6-2</b>
<b>Replacement of Main Fuse</b>	<b>6-3</b>
<b>Detector Connector</b>	<b>6-3</b>

<b><i>Electrical Safety Precautions</i></b>	<b>6-3</b>
<b><i>Calibration</i></b>	<b>7</b>
<b>High Voltage</b>	<b>7-1</b>
<b>Calibration Parameters</b>	<b>7-1</b>
<b>Analog Output</b>	<b>7-2</b>
<b>Discriminator</b>	<b>7-2</b>
<b>Battery Charge</b>	<b>7-2</b>
<b><i>Recycling</i></b>	<b>8</b>
<b><i>Receiving and Installation</i></b>	<b>9</b>
<b>Unpacking and Repacking</b>	<b>9-1</b>
<b>Installation</b>	<b>9-2</b>
<b>Models 375-20 &amp; 375-30</b>	<b>9-2</b>
<b>Models 375-32 &amp; 375-34</b>	<b>9-3</b>
<b><i>Parts List</i></b>	<b>10</b>
<b>Model 375-20 Digital Wall-Mount Area Monitor</b>	<b>10-1</b>
<b>Model 375-30 Digital Wall-Mount Area Monitor</b>	<b>10-1</b>
<b>Model 375-32 Digital Wall-Mount Area Monitor</b>	<b>10-1</b>
<b>Model 375-34 Digital Wall-Mount Area Monitor</b>	<b>10-1</b>
<b>Main Board, Drawing 558 x 1</b>	<b>10-1</b>
<b>Wiring Diagram, Drawing 558 x 136</b>	<b>10-6</b>
<b><i>Drawings and Diagrams</i></b>	<b>11</b>



## Introduction

---

The Model 375 Digital Wall-Mount Area Monitor is designed to monitor for nuclear radiation. Featuring a wall-mount chassis, the Model 375 has a four-digit LED display that is readable from 9 m (30 ft) away. Backlit indicators warn of low radiation alarm (yellow), high radiation alarm (red), instrument failure (red) and low battery (yellow). A green status light is a positive indication of instrument operation.

Parameters are protected under a calibration cover. Calibration is easily accomplished by moving the CAL dipswitch to the right, and using the push buttons to increment or decrement the calibration constant, dead time correction, and alarm point parameters. Parameters are stored in non-volatile memory (retained even with power disconnected).

A five-decade logarithmic analog output is provided. A battery backup provides 48 hours of additional use after the primary power is removed.

**Note:**

The detector does not contain any consumable materials.

**Note:**

If the detector is used in a manner not intended by the manufacturer, the detector may not function properly.



The information contained in this manual is pertinent to the following Model 375 systems:

The Model 375-20 includes two Model 44-137 scintillation detectors and custom length cables. Detectors may be supplied with or without environmental enclosures.

The Model 375-30 includes two Model 44-99 scintillation detectors, each with internal lead shield to reduce background radiation. Detectors may be supplied with or without environmental enclosures.

The Model 375-32 features an instrument chassis that mounts in one of two freestanding towers; furnished with two Model 44-99 scintillation detectors (one in each tower), each with internal lead shield to reduce background radiation.

The Model 375-34 features two chassis mounted into two freestanding towers including two displays (one in each tower); furnished with four Model 44-99 scintillation detectors, each with an internal lead shield to reduce background radiation.

The Model 44-137 scintillation detectors are intended to detect low levels of waste radiation. Examples of environments these detectors may be used include scrap yards and hospitals. The Model 44-137 contains lead shields around the crystal, which allow specific coverage areas for radiation detection. These detectors are included with the Ludlum Model 375-20 Waste Monitor.

Model 44-137:

**Detector:** two each 5.1 x 5.1 cm (2 x 2 in.) diameter thick shielded NaI(Tl) scintillation detectors with weathertight housings

**Size(each):** 8.9 x 22.4 cm (3.5 x 8.8 in.) (Dia x L)

**Weight (each):** 5.8 kg (12.7 lb)

**Electronics size:** 18.7 x 24.6 x 6.4 cm (7.5 x 9.7 x 2.5 in.) (H x W x L)

**Electronics weight:** 2.9 kg (6.5 lb)

The Model 44-99 scintillation detectors are intended to detect low levels of waste radiation. Examples of environments these detectors may be used include scrap yards and hospitals. The Model 44-99 contains lead shields around the crystal, which allow specific coverage areas for radiation detection. These detectors are included with the Ludlum Model 375-30 Waste Monitor.

Model 44-99:

**Detector:** 2 ea. 7.6 cm (3 in.) diameter x 2.5 cm (1 in.) thick shielded NaI(Tl) scintillation detectors with up to 61 m (200 ft) cables

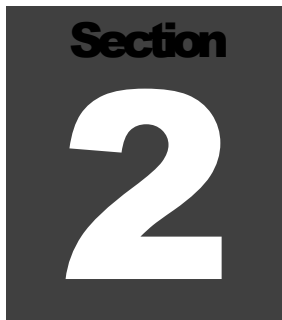
**Size(each):** 33 x 43.2 x 21.6 cm (13 x 17 x 8.5 in.) (H x W x L)

**Weight (each):** 14.5 kg (32 lb)

Model 375:

**Electronics Size:** 18.7 x 24.6 x 6.4 (7.4 x 9.7 x 2.5 in.) (H x W x L)

**Electronics Weight:** 2.9 kg (6.5 lb)

A dark gray square with the word "Section" in white at the top and a large white number "2" in the center.

## Getting Started

---

The Model 375 Digital Wall-Mount Area Monitor is designed for ease of use. This section of the manual is designed to help the first-time user get started. Initial power-up and basic features of the Model 375 will be discussed in this section. Other sections of the manual provide more detailed information.

### Power Up

Plug the wall-mount 9 Vdc power supply into a suitable wall (mains) outlet.

Please set the alarm point(s) on this instrument to conform to your requirements. The factory-set alarm points may be incorrect for your use.

Refer to the instrument manual for more information on setting alarm points.

**FAILURE TO RESET THE ALARM POINT(S) MAY RESULT IN EXCESSIVE ALARMS OR LACK OF SENSITIVITY.**

If the RS-232 feature is used, plug in a suitably wired 9-pin connector cable. (See Pages 4-3 and 4-4 for the pin assignments of the 9-pin connectors.) Turn power ON with the left side panel switch. Do not turn power OFF unless the unit is to be removed from service.

Read and then remove the sticker (illustrated to the left) from the instrument calibration cover. Checking and setting of the alarm-point(s) is discussed in detail below and on pages 2-2 and 7-1 of this manual.

Initial power-up (by way of the power switch on the left-side panel) will momentarily activate the internal front-panel lights, sound the audio, and display "8888" on the 4-digit LED display. The firmware version number (39665Nyy) is then displayed as "396" and "65yy" (where "yy" represents the current version number).

When the instrument has finished measuring background, it will display the current radiation reading and begin checking for an alarm condition.

## Radiation Units

The Model 375 may be calibrated for almost any desired radiation units of measure. Common units of measure include mR/hr,  $\mu$ R/hr, R/hr, mSv/h,  $\mu$ Sv/h, cps, cpm, and kcpm. In each case, the unit of measure is indicated underneath the four-digit display. Throughout the rest of this manual, the notation <units> will be used as a substitute.

## Checking Parameters

Check the low alarm point setting by pressing the LOW ALARM button. The low alarm point will be displayed as long as the button is pressed. The low alarm point is in units of <units>. The low alarm point can be set from 0.1 <units> to 9999 <units>.

Check the high alarm point setting by pressing the HIGH ALARM button. The high alarm point will be displayed as long as the button is pressed. The high alarm point is in units of <units>. The high alarm point can be set from 0.1 <units> to 9999 <units>.

Check the calibration constant by pressing the CAL CONST button. The calibration constant will be displayed as long as the button is pressed. The calibration constant is in units of cpm (counts per minute) per <units>. The calibration constant can be set from 0.1 cpm/<units> to 9999 cpm/<units>.

Check the detector dead time correction by pressing down on the DEAD TIME button. The dead time correction will be displayed as long as the button is pressed. The dead time correction is in units of microseconds. The dead time correction can be set from 0.1 microseconds to 9999 microseconds.

## Setting Alarm Points

The LOW ALARM and HIGH ALARM points can only be changed while the instrument is in calibration mode. Switch the top dipswitch CAL MODE (behind the calibration cover) to the right to place the instrument into calibration mode.

Changing alarm points is done by holding down the corresponding parameter key and pressing the up or down arrow buttons. Alarm points can be set in the range of 0.1 to 9999. When an alarm point is changed, the instrument will sound an audible beep to confirm the saving of the parameter, and will then return to displaying the current radiation level.

**Note:**

Once the alarm point(s) is set, it is important to remember to switch the CAL MODE switch back to the left. This action protects the parameters from inadvertent changes.

## Operational Check (optional)

The operational check is an important assurance that the radiation detector and electronics are working correctly.

**Note:**

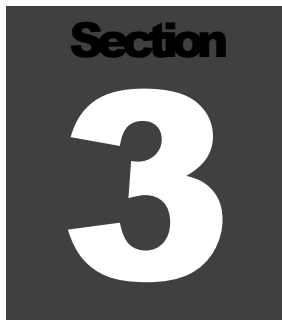
Ludlum Measurements suggests that an operational check be performed on a regular basis. Local procedures may supersede this suggestion.

For an operational check, it is necessary to use a radiation check source (not included, but available). When not being used, store the check source in a secure area.

**Note:**

LMI check sources present very minimal risks and are therefore unlicensed (Exempt Quantity Sources reference: 10 CFR 30.71 Schedule B). The radioactive element is sealed (permanently bonded or fixed inside a capsule) so you need not wash your hands after handling. Radiation exposure while handling this source is very minimal with no identified long or short-term risks. Although the amount of radiation given off by exempt sources is so low that it presents no significant hazard, they should be handled with care and respect. Time, distance and shielding are the best ways to control exposure.

1. Taking the source in hand, place it so that it is located on or near the center (same location each time) of one of the detectors. Hold it there for approximately five seconds or until the reading stabilizes. Take note of the displayed level of radiation.
2. Verify that the reading is within 20% of the last reading obtained. Remove the source from the detector.
3. If an alarm is activated, ensure that all visual and audible devices (if applicable) work correctly.
4. Repeat the procedure for the other detector(s) if it was not triggered by the first test.

A dark gray square with the word "Section" in white at the top and a large white number "3" in the center.

## Specifications

---

**Display:** four-digit LED display with 2 cm (0.8 inch) character height

**Display Range:** 000.0-9999

**Display Units:** can be made to display in  $\mu\text{R/hr}$ ,  $\text{mR/hr}$ ,  $\text{R/hr}$ ,  $\mu\text{Sv/h}$ ,  $\text{mSv/h}$ ,  $\text{Sv/h}$ ,  $\mu\text{rem/hr}$ ,  $\text{mrem/hr}$ ,  $\text{rem/hr}$ ,  $\text{cpm}$ ,  $\text{cps}$ , and others

**Linearity:** readings within 10% of true value with detectors connected

**Operating Range:** depends upon the type of detectors used and the units of measure

**Response:** typically 3 seconds from 10% to 90% of final reading

**Status (green light):** indicates the instrument is functioning properly

**LOW ALARM:** indicated by a yellow light and slow-beeping (1 per second) audible tone (can be set at any point from 0.0-9999)

**HIGH ALARM:** indicated by a red light and a fast-beeping (4 per second) audible tone (can be set at any point from 0.0-9999)

**Note:**

Audible indicators can be configured as a single beep if desired. Audio intensity is controlled by rotating the baffle on the audio device. Audio intensity may also be adjusted by moving an internal connector.

**DET FAIL:** indicated by a red light and an audible tone greater than 68 dB at 61 cm (2 ft) for conditions of detector overload, no count from detectors or instrument failure

**LOW BAT:** indicated by a yellow light, when two hours of battery life remain

**Connector:** dependent upon the system

**Ethernet (optional):** 10 Base-T connection for use with Ludlum software

**Calibration Controls:** accessible from the front of the instrument (protective cover provided)

**High Voltage:** adjustable from 450 to 2500 V

**Dead Time:** adjustable to compensate for dead time of the detector and electronics (can be read on the display)

**Overload:** a display reading of "-OL-" and audible FAIL alarm indicates detector saturation, usually set to initiate just above the highest range of the detector

**Over-range:** A display reading of "----" and activated low and high alarms indicate that the radiation field being measured has exceeded the counting range of the instrument (or when dead time correction accounts for more than 75% of the displayed reading).

**Data Output:** a 9-pin connector providing 5-decade log output, RS-232 output, signal ground connection, FAIL and HIGH ALARM signals (current sink), and direct connection to battery and ground

**RS-232 Output:** a two-second dump for computer data logging

**Remote (optional):** Ludlum Model 271 or 272 remote units

**Audio:** Intensity can vary from approximately 68 dB to 100 dB through operation of the external rotary baffle and the internal voltage connection. Frequency is approximately 3 kHz.

**Power:** 9 Vdc wall-mount adapter, handles any mains voltage in the world, supplied with four sets of prongs for almost any style wall receptacle

**Battery Life:** typically 48 hours in non-alarm condition; 12 hours in alarm condition

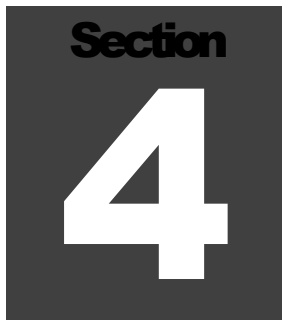
**Battery Charger:** Battery is continuously trickle charged when the instrument is connected to line power and turned on.

**Instrument Construction:** aluminum housing with ivory powder-coat finish

**Instrument Size:** 18.7 x 24.6 x 6.4 cm (7.4 x 9.7 x 2.5 in.) (W x H x D)

**Instrument Weight (each):** 2.9 kg (6.5 lb)



A dark gray square containing the word "Section" in a white sans-serif font at the top, and a large white number "4" in the center.

## Operator Controls and Setup

---

### Calibration Controls

Remove the calibration cover to expose the calibration controls. The calibration controls include the up/down buttons, five calibration potentiometers, and the option dipswitch (detailed in the following subsection). The five potentiometers are detailed below.

**ANALOG:** Used to adjust the logarithmic analog voltage output. It is adjusted in calibration mode to the full-scale voltage reading or adjusted to a known point at some given reading.

**HV:** Used to set the high voltage required for detector operation. Adjustable from 450-2500 Vdc. The high voltage required will depend on the type of detector used. Internal GM detectors typically require 550 Vdc. Be sure to check the high voltage with a high-impedance (1000-Mohm impedance) voltmeter only. A high-voltage checkpoint is located next to the HV potentiometer.

**DISC:** Internal discriminator used to set pulse threshold for counting pulses from the detector. The pad allows direct measurement of threshold voltage. Utilize a Ludlum Model 500 pulser or equivalent to inject pulses of the desired threshold size. The pulse height threshold is adjustable from 2.0 mVdc to 100 mVdc.

**BAT CHARGE:** Used to set the backup battery, trickle charging voltage. It is set to 6.9 Vdc while the battery is disconnected.

**OVERLOAD:** Used to set the detector current overload point. When excessive radiation causes the detector to overload, this set point will cause the FAIL light to engage, and the display will be forced to -OL-.

## Dipswitch (under calibration cover)

When the calibration cover is removed, a four-pole dipswitch is accessible that can activate or deactivate options. These four options are CAL MODE, LATCH, ALARM, RANGE, and SINGLE BEEP.

**Dipswitch 1:** Switching the top CAL MODE switch to the right, places the instrument into calibration mode. Parameters can only be changed while the instrument is in calibration mode. Calibration mode also changes the analog output to full-scale so that the full-scale voltage may be set by the ANALOG potentiometer. Calibration mode also slows the response time of the display and increases the accuracy. If the display seems too erratic, leaving this switch in the calibration mode during operation will help. Moving the CAL MODE switch back to the left locks the parameters and disables any further changes.

**Dipswitch 2:** The second switch, LATCH ALARM, changes the high alarm to a latching alarm. This switch does not affect the low alarm, which is always non-latching. When switched to the left, the high alarm is non-latching; the alarm automatically turns off when the radiation level drops below the alarm point. When switched to the right, the high-alarm light and audio signals are latched until either the LOW ALARM or HIGH ALARM button is pressed.

**Dipswitch 3:** The third switch, RANGE, selects the range of the instrument. To select the 0.1 <units> - 999.9 <units> range, switch the RANGE switch to the left. To select the 1 <units> - 9999 <units> range, switch the RANGE switch to the right.

**Dipswitch 4:** Switching the fourth switch to the right, places the instrument into SINGLE-BEEP mode. This option limits the audio output to a single half-second beep on LOW ALARM and HIGH ALARM. DET FAIL audio output (steady tone) is not limited.

## RS-232 Output

With the CAL MODE dipswitch in the left position, the Model 375 dumps RS-232 data onto pin 4 of the 9-pin connector every two seconds.

The RS-232 data includes the current radiation readings and the current condition of the status lights. The data is presented in the following format:

BYTE1	0	x
BYTE2	x	x
BYTE3	x	OR x
BYTE4	x	x
BYTE5	.	.
BYTE6	x	0
BYTE7	Audio Status	=1=on
BYTE8	High Alarm Status	=1=on
BYTE9	Low Alarm Status	=1=on
BYTE10	Over Range Status	=1=on
BYTE11	Monitor Status	=1=on
BYTE12	Error Code	
BYTE13	Carriage Return (ODH)	
BYTE14	Line Feed (0AH)	

## 9-Pin Remote Data Connector (female sockets)

The 9-pin connector provides output signals from the instrument and input voltage to the instrument. The pin assignments are:

pin1-	+BATTERY
pin2-	GND IN
pin3-	FAIL_L
pin4-	RS232 DUMP
pin5-	ANALOG OUT
pin6-	NA
pin7-	HIGH ALARM_L
pin8-	EXT RESET_L
pin9-	+5VDC OUT

The FAIL and HIGH ALARM digital signal outputs are open drain 2N7002 outputs, able to sink about 50 mA each.

## 9-pin Relays Connector (male pins)

The 9-pin relay connector provides a Form C (common, normally open, and normally closed) contact for the three fail-safe relays of LOW ALARM (alert), HIGH ALARM, and FAIL. The pin assignments are:

pin1-	FailNO
pin2-	FailNC
pin3-	AlertCOM
pin4-	AlarmNO
pin5-	AlarmCOM
pin6-	FailCOM
pin7-	AlertNO
pin8-	AlertNC
pin9-	AlarmNC

## Detector Setups

### **Model 375-20**

Typical response and set points for the Model 375-20 with Model 44-137 Scintillation Detectors are as follows:

Operating Voltage: 600-1200 Vdc, determined by comparing plateaus

Threshold: 10 mVdc (using a 0.99 m {39 in.} cable)

Calibration Constant: 1600 cpm/ $\mu$ R/hr

Dead Time Correction: 5  $\mu$ sec

Linear Range with DTC: 10-1500  $\mu$ R/hr (0.1-15  $\mu$ Sv/h)

Typical Checkpoints:

100 $\mu$ R/hr	
150 $\mu$ R/hr	- calibration constant set point
200 $\mu$ R/hr	
500 $\mu$ R/hr	
1000 $\mu$ R/hr	- dead time correction set point
1500 $\mu$ R/hr	

**MODELS 375-30, 375-32 & 375-34**

Typical response and set points for Models 375-30, 375-32, and 375-34 with Model 44-99 Scintillation Detectors are as follows:

Operating Voltage: 600-1200 Vdc, determined by comparing plateaus

Threshold: 10 mVdc (using a 0.99 m {39 in.} cable)

Calibration Constant: 2400 cpm/ $\mu$ R/hr

Dead Time Correction: 5  $\mu$ sec

Linear Range with DTC: 10-1500  $\mu$ R/hr (0.1-15  $\mu$ Sv/h)

Typical Checkpoints:

100  $\mu$ R/hr

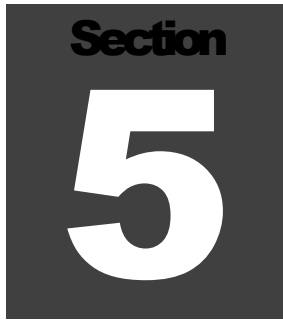
150  $\mu$ R/hr - calibration constant set point

200  $\mu$ R/hr

500  $\mu$ R/hr

1000  $\mu$ R/hr - dead time correction set point

1500  $\mu$ R/hr

A dark gray square containing the word "Section" in a small, white, sans-serif font at the top, and a large, white, bold number "5" in the center.

## Common Options and Modifications

---

### Relay Options

#### ***Internal Circuit-Board-Mounted Relays***

A 9-pin connector with male pins provides connection to three fail-safe form C relays, activated by the LOW ALARM (alert), HIGH ALARM, and instrument FAIL. These contacts are potential-free (non-powered), but can handle 125 Vac at 0.3 A or 30 Vdc at 1 A.

For additional flexibility, additional relay options are available at extra cost:

#### **Form C Relay (3 pin connector added) PN4558-036:**

This option allows the user to access one set of fail-safe form C contacts (normally open, normally closed, and common), which activate upon HIGH ALARM. This is achieved by using an additional 3-pin connector with male pins, located at the bottom of the instrument. This option keeps the 9-pin D female connector dedicated for the use of a remote (Model 271 or 272) or RS-232 signal. The added 3-pin connector has the following connections:

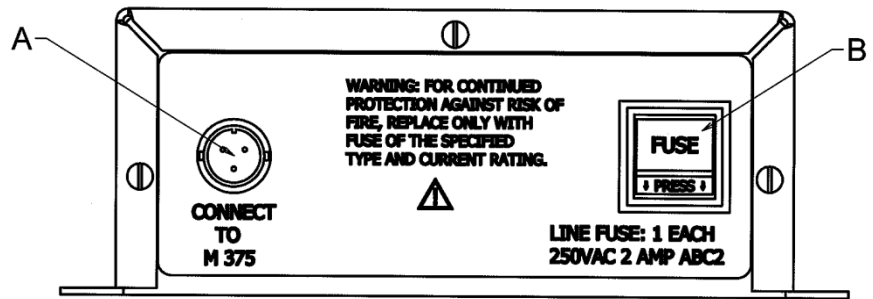
- Pin 1- normally open (NO)
- Pin 2- common
- Pin 3- normally closed (NC)

**External Mains (120 or 240 VAC) Alarm Relay Out (using 3 pin connector) PN4558-038:**

Allows the use of the 9-pin D female connector for RS-232 or remote use and does not interfere with the internal form C relays.

This option includes a small enclosure connected to the Model 375 via a short cable, that accepts a standard mains power cord (conduit option is 4558-038-1). In an ALARM condition, the mains voltage is relayed to a set of terminals. Only a licensed electrician should install this option.

Figure 1. Mains Relay Box Back Panel.

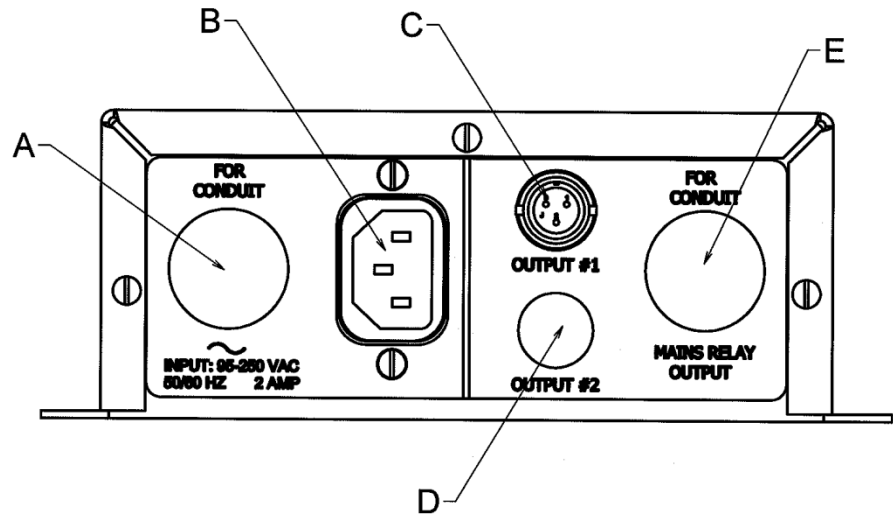


See below for description of noted parts in drawing above.

**A** – connector for cable (Part # 8303-879) that connects the mains relay box to the Model 375.

**B** – Use fuse that is noted in drawing above.

Figure 2. Mains Relay Box Front Panel.

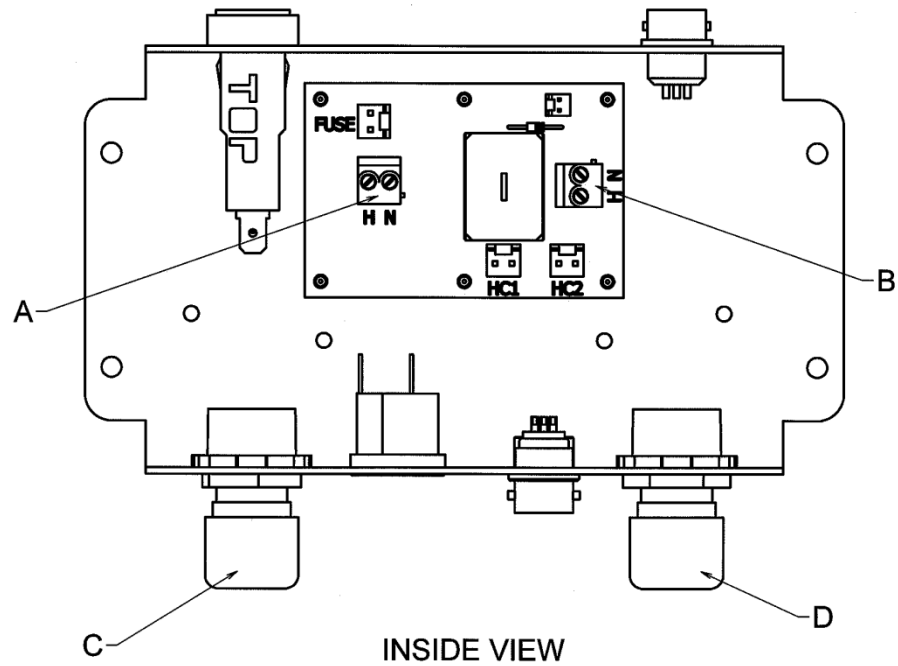


*See below for description of noted parts in drawing above.*

- A** – conduit connector to the box if necessary.
- B** – AC receptacle (removed if using conduit).
- C** – mains relay output 3-pin connectors.
- D** – optional extra output.
- E** – relay output for conduit if necessary.



Figure 3. Mains Relay Box Inside View.



See below for description of noted parts in drawing above.

**A** – 110/220 Vac conduit AC input. “H” = hot and “N” = neutral. For 220 Vac, H = L1 and N = L2.

**B** – relay output. “H” = hot and “N” = neutral. For 220 Vac, H = L1 and N = L2.

**C** – optional conduit connector input.

**D** – optional relay output for conduit.

Strobe lights and/or horns are also available through Ludlum Measurements.

## Ethernet Interface Option

A 10-BaseT Ethernet interface may be added internally for network reporting, using Ludlum software:

- 4558-098 LMI “Ethernet” Hardware Interface
- 4558-105 LMI “Webpage” Hardware Interface

Either the Ethernet software (1370-055) or the Webpage software (1370-077) must be purchased separately (site-licensed).

## Time and Date Stamp Option

### Description:

When an alarm or failure occurs the Model 375 will print the current reading, date, time and either ALARM or FAIL to the RS-232 port. The Model 375 will print once every 30 seconds as long as the alarm or fail condition is present.

### Setup:

You will need the following: A Model 375 instrument, a 1220 40-column printer, and a cable (8303-674).

The printer should be configured at 2400 BPS (baud), no parity, 8 data bits, 1 stop bit, and no handshaking. See printer manual for proper setup instructions.

### Setting the date and time:

#### Note:

To make changes to the date and time, you must first switch the “Cal Mode” dip pole to the “right” or “ON” position. This will allow you to make changes to the settings. Then using the UP/DOWN arrows, adjust the value needed by following the instructions below.

Check the month and day (MMDD) by pressing the LOW ALARM and HIGH ALARM buttons simultaneously. The month and day will be displayed as long as those buttons are pressed. The month and day can be set from 0101 to 1231 using the UP and DOWN arrow buttons.

Check the year (YYYY) by pressing the LOW ALARM and CAL CONST buttons simultaneously. The year will be displayed as long as those buttons are pressed.

The year can be adjusted from 0000 to 9999 using the UP and DOWN arrow buttons.

Check the hours and minutes (HHMM) by pressing the LOW ALARM and DEAD TIME buttons simultaneously. The hours and minutes will be displayed as long as those buttons are pressed. The hours and minutes can be adjusted from 0000 to 2359 using the UP and DOWN arrow buttons.

**RS-232 Data Format:**

The data will be sent to the RS-232 port as:

Byte 1	0	x	Byte 18	Space (20H)
Byte 2	x	x	Byte 19	H
Byte 3	x	OR x	Byte 20	H
Byte 4	x	x	Byte 21	:
Byte 5	.	.	Byte 22	M
Byte 6	x	0	Byte 23	M
Byte 7	Space (20H)		Byte 24	:
Byte 8	Space (20H)		Byte 25	S
Byte 9	Space (20H)		Byte 26	S
Byte 10	M		Byte 27	Space (20H)
Byte 11	M		Byte 28	A
Space				
Byte 12	/		Byte 29	L F
Byte 13	D		Byte 30	A OR A
Byte 14	D		Byte 31	R I
Byte 15	/		Byte 32	M L
Byte 16	Y		Byte 33	Carriage
Return (0DH)				
Byte 17	Y		Byte 34	Line Feed
(0AH)				

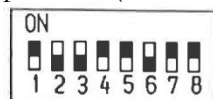
**Example Output:**

0642.1 04/21/95 16:56:24 ALARM  
 0000.0 04/21/95 08:32:16 FAIL

**Printer DIP Switch Settings**

**Citizen Dot Matrix Printer Model CBM-910 Type II**

Please refer to page 32 of the printer user’s manual for the location of the DIP Switches. Switches 2, 3, and 6 should be in the ON position (toward the back of the printer). Switches 1, 4, 5, 7, and 8 should be in the OFF position (toward the front of the printer).



## Sigma Alarm Modification Option

With this option, special firmware allows the Model 375 to have a sigma-based alarm point in addition to a regular fixed alarm point. This sigma-based alarm point allows the user to have a floating alarm point that will stay at “x” sigma above the radiation background. As the background changes, the sigma alarm also changes. The sigma alarm, when activated, activates a rapid beeping and activates the HIGH ALARM indicator on the front panel of the Model 375.

To set the sigma alarm, one first needs to consult a probability table showing one-sided sigma values. If the sigma alarm (read or set by the LOW ALARM button) is set to 3.0, that setting statistically means that 99.87% of normal background readings would be less than the alarm point. To look at the false alarm rate, it means that 0.13% or 1 out of 769 comparisons would result in a false alarm. Since comparisons are made every second, a setting of 3.0 will result in a false alarm about every 13 minutes. Similarly, a setting of 5.0 would result in a false alarm every 38 days. To actually calculate the sigma alarm point, it is necessary first to determine the background radiation level in cps (counts per second). The sigma alarm point is then  $BKGND + (x \text{ sigma} \times \text{square root of BKGND})$ .

The HIGH ALARM has *not* been changed; it is still a fixed alarm point and will be activated when the radiation level exceeds that setpoint. This feature allows the sigma alarm to trigger quickly if a small amount of radiation is present and allows the fixed alarm to warn that the background radiation is too high. Since the sigma alarm is allowed to rise if the background rises, the HIGH ALARM is necessary to have an absolute value or ceiling for the radiation level. The time constant for the background radiation level and the displayed radiation reading is 20 seconds. The sigma alarm is not activated until 60 seconds after the Model 375 is turned ON, in order to allow the Model 375 to accumulate a stable background radiation reading.

Two other changes were made to the Model 375. The first change was to deactivate the LOW ALARM indicator. Both the sigma-based alarm (set by the LOW ALARM button) and the fixed alarm (HIGH ALARM button) trigger the HIGH ALARM indicator. The second change was to lower the detector loss-of-count time frame to 15 seconds. This change means that the DET FAIL indicator is activated if no pulses are received from the radiation detectors in 15 seconds. Since the sigma alarm is most useful for scintillation detectors that have several hundred pulses per minute, this change allows a faster determination of detector failure.

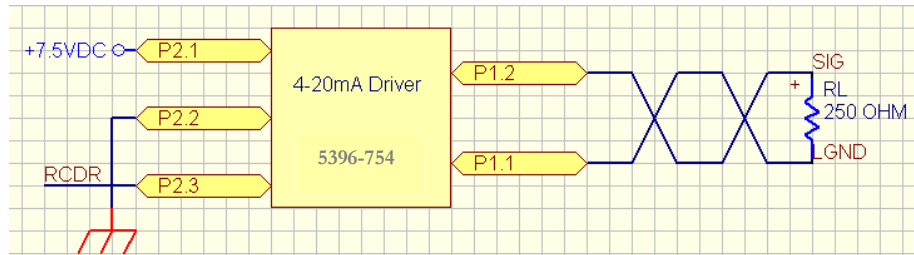
## 4 to 20 mA Isolated Output Driver Option

### 4 – 20 mA Driver (Isolated) Modification Kit Part Number 4558-104

This circuit may be added to the Model 375 analog output, providing an isolated 4 to 20 mA output capability. The circuit board (LMI Part Number 5396-754) accepts an analog input, varying between 0 and 5.00 volts, yielding a current output of 4 to 20 mA.

The circuit has an internal loop supply, generating +12 Vdc from the RAWDC of the Model 375. It is designed for a two-wire configuration, with one conductor carrying the 4-20 mA current signal and the second conductor providing a return (isolated loop ground). See Wiring Diagram, Figure 4 (below).

Figure 4: Wiring Diagram.



Decade	“Base” Display	mA Value
0	0.1	4 mA
1	1	7.2 mA
2	10	10.4 mA
3	100	13.6 mA
4	1000	26.8 mA
5	10,000	20 mA

$$\text{mA value} = 4 \text{ mA} + (3.2 * \text{Decade}) + 3.2 \log (\text{display reading}/\text{base})$$

$$\text{Display reading} = 10^{\frac{\text{mA value} - 4 - (3.2 * \text{decade})}{3.2}} * \text{base}$$

**SPECIFICATIONS**

**Power Required:** 7.5 Vdc at 100 mA, minimum  $V_{in} = 5.5$  V and maximum  $V_{in} = 15$  V

**Terminating Resistor:** 250 ohm

**Model 375 Recorder Output Connections (9-pin D-sub connector)**

Pin 5 is “SIG”, current output (was voltage output)

Pin 6 is “LGND”, Isolated Loop Return or Loop Ground

**Board Header Pin-out**

P1-1) Loop GND (Isolated)

P1-2) 4-20 current output (Isolated)

P2-1) +7.5 Vdc , RAWDC from main circuit board number 5396-160  
(May range from +5.5 to 15 Vdc)

P2-2) GND

P2-3) RCDR voltage in or analog input (0-1.25 Vdc)

**CALIBRATION**

Apply 0 counts or RESET the Model 375.

Check for a voltage of 1.00 V  $\pm 5\%$  across  $R_{term}$ , typically a 250 ohm ( $V = 0.004 \times R_{term}$ ) terminating resistor. The resistor should be placed between Pin 5 (the 4-20 mA output) and Pin 6 (loop ground).

**Note:**

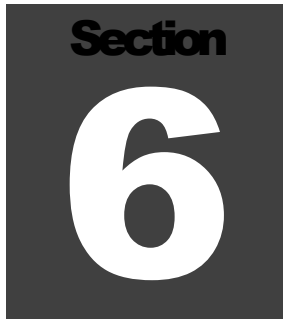
Loop ground is isolated from instrument ground.

Now apply a full-scale meter reading to the analog input, or move the CAL dipswitch to the right. The voltage at full-scale must be set to 5.00 V  $\pm 0.1$  V between the analog input and instrument ground.

**Note:**

Instrument ground is not the same as loop ground.

Adjust the SPAN trimmer, R5, until the voltage across the 250-ohm terminating resistor is 5 V  $\pm 5\%$  ( $V = .020 \times R_{term}$ ).

A dark gray square with the word "Section" in white at the top and a large white number "6" in the center.

## Safety Considerations

---

### Environmental Conditions for Normal Use

Indoor use only (instrument); indoor or outdoor use (detectors)

No maximum altitude

Temperature range of -20 to 50 °C (-4 to 122 °F); may be certified for operation from -40 to 65 °C (-40 to 150 °F)

Maximum relative humidity of less than 95% (non-condensing)

Mains supply voltage range of 100-240 Vac ,  
(50/60Hz single phase (less than 100 mA typical, 1 amp max)

Maximum transient voltage of 1500 Vac

Installation Category II (Overvoltage Category as defined by IEC 1010-1)

Pollution Degree 2 (as defined by IEC 664)

### Cleaning Instructions and Precautions

The Model 375 may be cleaned externally with a damp cloth, using only water as the wetting agent. Do not immerse the instrument in any liquid. Observe the following precautions when cleaning:

1. Turn the instrument OFF and disconnect the instrument power cord.
2. Allow the instrument to sit for one minute before cleaning.

## Warning Markings and Symbols

### Caution!

The operator or responsible body is cautioned that the protection provided by the equipment may be impaired if the equipment is used in a manner not specified by Ludlum Measurements, Inc.

This series of Model 375 instruments is marked with the following symbols:



**CAUTION, RISK OF ELECTRIC SHOCK** (per ISO 3864, No. B.3.6) – designates a terminal (connector) that allows connection to a voltage exceeding 1 kV. Contact with the subject connector while the instrument is on or shortly after turning off may result in electric shock. This symbol appears on the side panel. (Applicable for the models with an external detector.)



**DIRECT CURRENT (DC)** (IEC 417, No. 5032) - designates an input receptacle that accommodates a power cord intended for connection to DC voltages. This symbol appears on the side panel.

**PROTECTIVE CONDUCTOR TERMINAL** (per IEC 417, No. 5019) – designates the central grounding point for the safety ground. This symbol is visible inside the chassis.

**CAUTION** (per ISO 3864, No. B.3.1) – designates hazardous live voltage and risk of electric shock. During normal use, internal components are hazardous live. This instrument must be isolated or disconnected from the hazardous live voltage before accessing the internal components. This symbol appears on the side panel. **Note the following precautions:**

### Warning!

The operator is strongly cautioned to take the following precautions to avoid contact with internal hazardous live parts that are accessible using a tool:

1. Turn the instrument power OFF and disconnect the power cord.
2. Allow the instrument to sit for one minute before accessing internal components.





The “**crossed-out wheellie bin**” symbol notifies the consumer that the product is not to be mixed with unsorted municipal waste when discarding; each material must be separated. The symbol is placed near the AC receptacle. See section 8, “Recycling” for further information.



The “CE” mark is used to identify this instrument as being acceptable for use within the European Union.

## Replacement of Main Fuse (Side Panel)

### Warning!

For continued protection against risk of fire, replace only with fuse of the specified type and current rating!

## Detector Connector

### Warning!

**Potential electrical shock hazard:** Do not touch the center pin of the detector connectors unless the unit has turned off and power has been removed for at least one minute!

## Electrical Safety Precautions

### Warning!

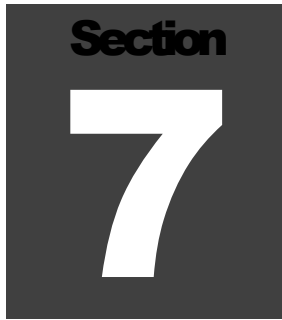
Please follow the instructions below. If you do not, a potentially hazardous situation could develop, which could result in death or serious personal injury.

- Do not expose the unit to rain or an environment where it may be splashed by water or other liquids, as doing so may result in fire or electric shock.
- Use the unit only with the voltage specified on the unit. Using a voltage higher than that which is specified may result in fire or electric shock.

- Do not cut, kink, otherwise damage nor modify the power supply cord. In addition, avoid using the power cord in close proximity to heaters, and never place heavy objects – including the unit itself – on the power cord, as doing so may result in fire or electric shock.
- Avoid installing or mounting the unit or its power supply in unstable locations, such as a rickety table or a slanted surface. Doing so may result in the unit falling down and causing personal injury and/or property damage.

**Caution!**

Verify instrument voltage input rating before connecting to a power converter. If the wrong power converter is used, the instrument and/or power converter could be damaged.

A black square graphic with the word "Section" in white at the top and a large white number "7" in the center.

## Calibration

---

### High Voltage

The high voltage is adjustable from 450-2500 Vdc, using the HV potentiometer located under the calibration cover and is determined by comparing plateaus. Ensure that the high voltage is checked with a high-impedance ( $\geq 1000$  megohm) voltmeter only. A high-voltage checkpoint is located next to the HV potentiometer. The high voltage required will depend on the type of detectors used. Normally, each detector in a two-detector system is separately plateaued and documented. The two plateau sheets are then compared and an operating voltage is selected that is compatible to both detectors.

### Calibration Parameters

The calibration parameters – LOW ALARM, HIGH ALARM, CAL CONST, and DEAD TIME – can only be changed while in calibration mode. Switch the top dipswitch CAL MODE to the right to switch into calibration mode. Changing any parameter is done by holding down the parameter key and pressing the up or down arrow buttons. Any parameter can be set in the range of 0.1 to 9999. If a parameter is changed, the instrument will beep to confirm the saving of the parameter, and then return to displaying the current radiation level.

The calibration constant (CAL CONST) is set when the detectors are exposed to a "low" radiation field. A "low" radiation field in this case is defined as a field where dead time losses do not exceed 5%. The calibration constant is usually given for a certain detector. A Ludlum Model 44-137 detector has a calibration constant of 1000 cpm (1 kcpm). A Ludlum Model 44-99 detector has a calibration constant of approximately 2400 cpm/ $\mu$ R/hr. Once the calibration constant is set and checked at a low radiation field, the dead time correction can be set.

The dead time correction (DEAD TIME) is set when the detectors are exposed to a "high" radiation field. A "high" radiation field in this case is defined as a field where dead time losses exceed 30%. The dead time correction will elevate the ratemeter reading to account for counts arriving at the detectors

during the detector's dead time. Scintillation detectors generally have short dead times of 1-10 microseconds.

**Note:**

Once parameters are set, it is important to remember to switch the CAL MODE switch back to the left. This action protects the parameters from inadvertent changes.

## Analog Output

The analog output is a five-decade logarithmic voltage out. The maximum voltage out while under primary power is 6 volts. The maximum voltage out while under battery backup power is 4.5 volts. The five decades are:

0.1 <units> - 1.0 <units>  
1 <units> - 10 <units>  
10 <units> - 100 <units>  
100 <units> - 1000 <units>  
1000 <units> - 10000 <units>

When the CAL MODE dip switch is switched to the right, the analog output goes to full scale. The analog output goes to full-scale during a DET FAIL condition.

## Discriminator

The DISC potentiometer located under the calibration cover is used to set the threshold for pulses coming from the detectors. The desired pulse threshold depends on the type of detectors used. It is adjustable from 2.0 mVdc to 100 mVdc.

## Battery Charge

The potentiometer labeled BAT, located under the calibration cover, is used to set the backup battery, trickle-charge voltage. This is typically set to 6.9 Vdc with the battery disconnected.

Section  
**8**

**Recycling**

Ludlum Measurements, Inc. supports the recycling of the electronics products it produces for the purpose of protecting the environment and to comply with all regional, national, and international agencies that promote economically and environmentally sustainable recycling systems. To this end, Ludlum Measurements, Inc. strives to supply the consumer of its goods with information regarding reuse and recycling of the many different types of materials used in its products. With many different agencies – public and private – involved in this pursuit, it becomes evident that a myriad of methods can be used in the process of recycling. Therefore, Ludlum Measurements, Inc. does not suggest one particular method over another, but simply desires to inform its consumers of the range of recyclable materials present in its products, so that the user will have flexibility in following all local and federal laws.

The following types of recyclable materials are present in Ludlum Measurements, Inc. electronics products, and should be recycled separately. The list is not all-inclusive, nor does it suggest that all materials are present in each piece of equipment:

- |                |          |                              |
|----------------|----------|------------------------------|
| Batteries      | Glass    | Aluminum and Stainless Steel |
| Circuit Boards | Plastics | Liquid Crystal Display (LCD) |

Ludlum Measurements, Inc. products, which have been placed on the market after August 13, 2005, have been labeled with a symbol recognized internationally as the “crossed-out wheelie bin.” This notifies the consumer that the product is not to be mixed with unsorted municipal waste when discarding; each material must be separated. The symbol will be placed near the AC receptacle, except for portable equipment where it will be placed on the battery lid.

The symbol appears as such:



A dark gray square with the word "Section" in white at the top and a large white number "9" in the center.

## Receiving and Installation

---

### Unpacking and Repacking

Remove the calibration certificate and place it in a secure location. Remove the instrument and accessories (cables, detectors, etc.) and ensure that all of the items listed on the packing list are in the carton. Check individual item serial numbers and ensure calibration certificates match. The Model 375 serial number is located on the lower left corner of the front panel. Most Ludlum Measurements, Inc. detectors have a label on the base or body of the detector for model and serial number identification.

**Important!**

If multiple shipments are received, ensure that the detectors and instruments are not interchanged. Each instrument is calibrated to specific detectors, and therefore not interchangeable.

To return an instrument for repair or calibration, provide sufficient packing material to prevent damage during shipment. Also provide appropriate warning labels to ensure careful handling. Include detector(s) and related cable(s) for calibration.

Every returned instrument must be accompanied by an Instrument Return Form, which can be downloaded from the Ludlum website at [www.ludlums.com](http://www.ludlums.com). Find the form clicking the “Support” tab and selecting “Repair and Calibration” from the drop-down menu. Then choose the appropriate Repair and Calibration division where you will find a link to the form.

## Installation

### MODELS 375-20 & 375-30

The following is intended to be a general guide for installing the Ludlum Model 375-20 or 375-30 Wall-Mount Area Monitor. Exact installation details depend on the customer's specific location and use.

**LOCATION:** The placement of the detector will depend on the relative importance of the following factors:

**Exclusiveness-** finding a point that all waste goes through

**Proximity-** closer to the waste means more sensitivity

**Shielding-** smaller containers mean less shielding around possible sources of radiation

**Accountability-** finding out where the waste is coming from

**DETECTORS:** Place detectors as close as is practical to the load. Elevate the detectors to the typical center of the load.

**INSTRUMENT (COUNTER):** Connect the instrument to Mains power.

#### Note:

Model 375 units will normally be wired internally for 120 VAC. If requested, the unit may be wired for 220 VAC. Check the label next to the AC input receptacle to verify the required input voltage.

The Model 375 instrument is designed for indoor use only and must be protected from adverse weather conditions.

**CABLES:** Route cables from the detectors to the instruments. Protect the cables from physical abuse. Plastic or metal conduit may be used to protect the cables.

**Warning!**

**Potential electrical shock hazard:** Do not touch the center pin of the detector connector unless the unit has turned off and power has been removed for at least one minute!

**Note:**

Since the coaxial cable supplies high voltage for detector operation, splicing or re-terminating cables must be done very carefully. Improper termination will result in shorting out the high voltage, a DET FAIL, and/or blown-fuse condition.

**OPTIONAL REMOTE ALARMS:** Remote alarm monitors such as the Model 271 or 272 may be operated by the Model 375-20 and 375-30.

**MODELS 375-32 & 375-34**

The following is intended to be a general guide for installing the Ludlum Model 375-32 or 375-34 Wall-Mount Area Monitor. Exact installation details depend on the customer's specific location and use.

**LOCATION:** The placement of the detector will depend on the relative importance of the following factors:

**Exclusiveness-** finding a point that all waste goes through

**Proximity-** closer to the waste means more sensitivity

**Shielding-** smaller containers mean less shielding around possible sources of radiation

**Accountability-** finding out where the waste is coming from

**DETECTORS:** Place detectors as close as is practical to the load. Elevate the detectors to the typical center of the load.



**INSTRUMENT (COUNTER):** Connect the instrument to mains power. The Model 375 instrument is designed for indoor use only and must be protected from adverse weather conditions.

**Note:**

Model 375 units will normally be wired internally for 120 Vac. If requested, the unit may be wired for 220 Vac. Check the label next to the AC input receptacle to verify the required input voltage.

**Warning!**

**Potential electrical shock hazard:** Do not touch the center pin of the detector connector unless the unit has turned off and power has been removed for at least one minute!

**Note:**

Since the coaxial cable supplies high voltage for detector operation, splicing or re-terminating cables must be performed very carefully. Improper termination will result in shorting out the high voltage, a DET FAIL condition and/or blown-fuse condition.

**OPTIONAL REMOTE ALARMS:** Remote alarm monitors such as the Model 271 or 272 may be operated by the Model 375-32 and 375-34.



## Parts List

---

	<u>Reference</u>	<u>Description</u>	<u>Part Number</u>
<b>Model 375-20 Digital Wall-Mount Area Monitor</b>	UNIT	Completely Assembled Model 375-20	48-3245
	2 ea.	Model 44-137 Detector	47-3113
<b>Model 375-30 Digital Wall-Mount Area Monitor</b>	UNIT	Completely Assembled Model 375-30	48-2601
	2 ea.	Model 44-99 Detector	47-2468
<b>Model 375-32 Digital Wall-Mount Area Monitor</b>	UNIT	Completely Assembled Model 375-32	48-2754
	2 ea.	Model 44-99 Detector	47-2468
<b>Model 375-34 Digital Wall-Mount Area Monitor</b>	UNIT	Completely Assembled Model 375-34	48-2798
	4 ea.	Model 44-99 Detector	47-2468
<b>Main Board, Drawing 558 x 1</b>	BOARD	Completely Assembled Main Circuit Board (common to all)	5558-001
CRYSTAL	Y211	6.144 MHZ	01-5262
CAPACITORS	C1-C2	100µF, 16V	04-5794
	C3	0.1µF, 25V	04-5744
	C4	100µF, 16V	04-5794
	C5-C6	10µF, 25V	04-5728
	C7	100µF, 16V	04-5794
	C8	10µF, 25V	04-5728

	<u>Reference</u>	<u>Description</u>	<u>Part Number</u>
	C9-C11	100 $\mu$ F, 16V	04-5794
	C12-C21	0.1 $\mu$ F, 500V	04-5696
	C22-C23	0.01 $\mu$ F, 3kV	04-5762
	C24-C33	0.1 $\mu$ F, 500V	04-5696
	C35	100pF, 100V	04-5743
	C36	10 $\mu$ F, 25V	04-5728
	C37	100pF, 100V	04-5743
	C38	100 $\mu$ F, 16V	04-5794
	C39-C40	10 $\mu$ F, 25V	04-5728
	C41-C43	10 $\mu$ F, 25V	04-5655
	C44-C53	0.1 $\mu$ F, 25V	04-5744
	C54	10 $\mu$ F, 25V	04-5655
	C55-C56	0.1 $\mu$ F, 25V	04-5744
	C57	4.7pF, 200V	04-5787
	C201	10 $\mu$ F, 25V	04-5655
	C211	27pF, 100V	04-5658
	C221	100 $\mu$ F, 16V	04-5794
	C222	27pF, 100V	04-5658
	C301-C303	10 $\mu$ F, 25V	04-5655
	C401	100 $\mu$ F, 16V	04-5794
	C441-C442	100 $\mu$ F, 16V	04-5794
	C531	0.047 $\mu$ F, 16V	04-5729
	C541-542	10 $\mu$ F, 25V	04-5655
	C543	2700 $\mu$ F, 35V	04-5621
	C611	10 $\mu$ F, 25V	04-5655
	C711-C12	10 $\mu$ F, 25V	04-5655
	C721	10 $\mu$ F, 25V	04-5655
	C722	0.001 $\mu$ F, 100V	04-5659
	C731	100pF, 3kV	04-5735
TRANSISTORS	Q1-Q3	2N7002L	05-5840
	Q4	CMXT3904TRLF	05-5888
	Q5	CMXT-3906TRLF	05-5890
	Q6	CMXT3904TRLF	05-5888
	Q7	2N7002L	05-5840
	Q151-Q154	2N7002L	05-5840
	Q321-Q322	2N7002L	05-5840
	Q331	MJD200RLG	05-5844
	Q431	2N7002L	05-5840

	<u>Reference</u>	<u>Description</u>	<u>Part Number</u>
VOLTAGE REGULATOR	VR341	LT1129CQ-5	06-6372
INTEGRATED CIRCUITS	U2	MAX985EUK+T	06-6459
	U3	LT1304CS8	06-6394
	U4	ICL7660SCBAZ	06-6437
	U5	TCM810LVNB713	06-6424
	U31	SA08-11EWA	07-6389
	U32	KB-2785YW	07-6371
	U41	KB-2685EW	07-6400
	U111	ICM7218CIQI-LFT	06-6311
	U131	SA08-11EWA	07-6389
	U201	MAX220ESE+T	06-6329
	U231	SA08-11EWA	07-6389
	U232	KB-2785YW	07-6371
	U233	SA08-11EWA	07-6389
	U241	KB-2685EW	07-6400
	U251	TLC372IDR	06-6290
	U321	M24C02-WMN6TP	06-6299
	U331	ICL7663SCBAZA-T	06-6302
	U411	P89V51RD2FA	06-6303
	U521	CD74HC4538M96	06-6297
	U531	OPA2343UA2K5	06-6582
	U611	MAX985EUK+T	06-6459
	U711	LM285DR-1-2	05-5845
DIODES	CR1	CMSH1-40M	07-6411
	CR2	P0640SCMCLRP	21-9028
	CR3	MMBD914LT1G	07-6353
	CR4-CR5	US1M-E3	07-6530
	CR6	P0640SCMCLRP	21-9028
	CR7-CR10	US1M-E3	07-6530
	CR11	P0640SCMCLRP	21-9028
	CR12	MMBD914LT1G	07-6353
	CR13-CR14	US1M-E3	07-6530
	CR15	CMSH1-40M	07-6411
	CR16	MMBD914LT1G	07-6353
	CR17-CR21	P0080SC	21-9004
	CR22-CR31	CMPD2005SLF	07-6468
	CR32	CMSH1-40M	07-6411
	CR33-CR34	CMPD2005SLF	07-6468
	CR35	CMSH1-40M	07-6411
	CR36	P0080SC	21-9004

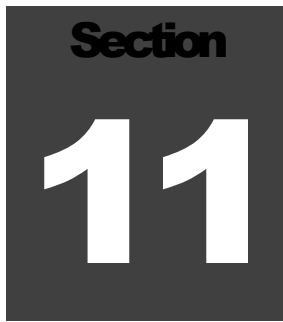
	<u>Reference</u>	<u>Description</u>	<u>Part Number</u>	
	CR38	US1M-E3	07-6530	
	CR341-CR342	CMSH1-40M	07-6411	
LED	DS11	KB-2550SGD	07-6370	
SWITCHES	S001	ALERT POINT	08-6728	
	S101	ALARM POINT	08-6728	
	S201	CALIBRATION CONSTANT	08-6728	
	S301	DEADTIME CORRECTION	08-6728	
	S501	DOWN	08-6728	
	S511	UP	08-6728	
	S512	OPTION DIPSWITCH	08-6709	
	SW1	POWER	08-6840	
	POTENTIOMETER	R13	1M, BAT CHG ADJ	09-6778
		R16	1M, HV ADJ	09-6778
R523		1M, OVLD ADJ	09-6778	
R535		200K, THR ADJ	09-6949	
R537		5K, RCDR	09-6849	
RESISTORS	R1-R4	301ohm, 1%, 250mW	12-7863	
	R5-R6	1M, 1%, 250mW	11-7251	
	R7	4.75M, 1%, 250mW	12-7995	
	R8	500M, 2%, 3kV	12-7031	
	R9	165K, 1%, 125mW	12-7877	
	R10	500M, 2%, 3kV	12-7031	
	R11	100ohm, 1%, 250mW	12-7840	
	R12	301ohm, 1%, 250mW	12-7863	
	R14	165K, 1%, 250mW	12-7877	
	R15	1M, 1%, 250mW	11-7251	
	R17	2.2ohm, 5%, 250mW	12-7932	
	R18	82.5K, 1%, 250mW	12-7849	
	R19-R22	2.2ohm, 5%, 250mW	12-7932	
	R23	100K, 1%, 250mW	12-7834	
	R24	1M, 1%, 250mW	11-7251	
	R25	10ohm, 1%, 125mW	12-7836	
	R26	100ohm, 1%, 100mW	12-7142	
	R27	100k, 5%, 333mW	12-7747	
	R41	2.2ohm, 5%, 250mW	12-7932	
R42	60.4ohm, 1%, 250mW	12-7962		
R141	2.2ohm, 5%, 250mW	12-7932		

	<u>Reference</u>	<u>Description</u>	<u>Part Number</u>
	R142	60.4ohm, 1%, 250mW	12-7962
	R151-R152	100K, 1%, 250mW	12-7834
	R201	24.3K, 1%, 250mW	12-7867
	R241	2.21K, 1%, 250mW	12-7835
	R251	10K, 1%, 250mW	12-7839
	R252	24.3K, 1%, 250mW	12-7867
	R253	82.5K, 1%, 250mW	12-7849
	R331	1K, 1%, 250mW	12-7832
	R332	165K, 1%, 250mW	12-7877
	R341	2.2ohm, 5%, 250mW	12-7932
	R431	1K, 1%, 250mW	12-7832
	R421-R422	100K, 1%, 250mW	12-7834
	R432	1M, 1%, 250mW	11-7251
	R531	10K, 1%, 250mW	12-7839
	R532	100K, 1%, 250mW	12-7834
	R533	10K, 1%, 250mW	12-7839
	R534	2.21K, 1%, 250mW	12-7835
	R611	47.5K, 1%, 250mW	12-7872
	R621	4.75K, 1%, 250mW	12-7858
	R622	10K, 1%, 250mW	12-7839
	R623	1K, 1%, 250mW	12-7832
	R631	47.5K, 1%, 250mW	12-7872
	R713-R714	10K, 1%, 250mW	12-7839
	R721	10K, 1%, 250mW	12-7839
	R722	165K, 1%, 250mW	12-7877
	R723	1K, 1%, 250mW	12-7832
	R724	4.75K, 1%, 250mW	12-7858
	R732-R733	100K, 1%, 250mW	12-7834
	R735	10K, 1%, 250mW	12-7839
RESISTOR NETWORK	RN411	220K	12-7831
CONNECTOR	P1	RAPC712	13-8445
	P2	640457-3 BAT	13-8165
	P3	FRJAE-468 LF	21-9007
	P4	9 PIN D CONN-747197-4	13-8364
	P5	640456-3 MTA 100X4 ETHERNET	13-8088
	P6	747020-2 9 PIN D FEMALE	13-8555
	P7	640456-3 MTA 100X3 4-20mA	13-8081
	P8	640457-4 MTA 100X4RA SONALERT	13-8089
	P9	640456-3 MTA 100X3 4-20mA	13-8081

	<u>Reference</u>	<u>Description</u>	<u>Part Number</u>
	P10	640457-2 MTAX2RA ALARM OUT	13-8147
INDUCTORS	L1	1Kohm	21-9008
	L3-L4	2700ohm	21-9009
	L8	2700ohm	21-9009
	L9	1Kohm	21-9008
	L411	220μHY	21-9678
RELAY	RL1-RL3	G6K-2FY DC5	22-9332
TRANSFORMER	T1	32377R	21-9925
MISCELLANEOUS	*	SOCKET 44P PLCC	06-6613
	S2	SHIELD-M4500 PREAMP	7436-142
	U1	RABBIT RCM 3700	23110915
	W1	COAX, WIRE	*
	W3-W5	WIRE	*
	TP1-TP3	COAX, WIRE	*

**Wiring Diagram,  
Drawing 558 x 136**  
AUDIO

	DS1	TXC-V86-515-Q WARNING DEVICE	218802
FUSE	F1	RUEF110, 1.1A, 30V	21-8989
BATTERY	B1	BATTERY-PS630	21-9705

A dark gray square with the word "Section" in white at the top and the number "11" in large white font in the center.

## Drawings

---

**Model 375  
Instruments**

Main Circuit Board, Drawing 558 x 1 (5 sheets)

Main Circuit Board Component Layout Drawing 558 x 2A (2 sheets)

Wiring Diagram, Drawing 558 x 136

**Model 375-20  
Systems**

Model 375-20 Aerial View, Drawing 385 × 576A

Model 375-20 Detector, Drawing 385 × 576B

Model 375-20 Scale, Drawing 385 × 576C

Model 375-20 ISO VIEW, Drawing 385 × 576D

Model 44-137 ASSY., Drawing 385 × 386

Model 44-137 WEATHER ENCLOS. Assy., Drawing 385 × 577

**Model 375-20  
and 375-30  
Systems**

Model 375-20, 375-30 Connector Plate Assy., Drawing 396 x 588B

**Model 375-30,  
375-32 & 375-34  
Systems**

Model 44-99 OVERALL VIEW, Drawing 385 × 63

Model 44-99 OVERALL VIEW, Drawing 385 × 63A

**Model 375-30  
Systems**

Model 375-30RWM Typical Installation, Drawing 385 × 442

Model 375-30 Enclosure, Drawing 385 × 106



Model 375-30/3530 Detector Mounting, Drawing 385 × 120

Model 375-30 Installation, Drawing 396 x 170A and 170B

**Model 375-32 &  
375-34 Systems**

Model 375-32; 375-34, Drawing 385 × 60

Model 375-32; 375-34 ASSY., Drawing 385 × 60A

Detector Bracket Mount Assy., Drawing 385 × 60B

Side to Bracket Mount Assy., Drawing 385 × 60C

Base Bracket & Side Assy., Drawing 385 × 60D

Customer Final Assembly, Drawing 385 × 60F

Model 375-32; 375-34 ASSY., Drawing 385 × 60G

A

B

C

D

E

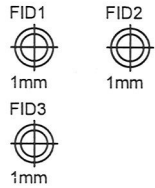
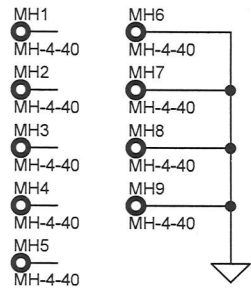
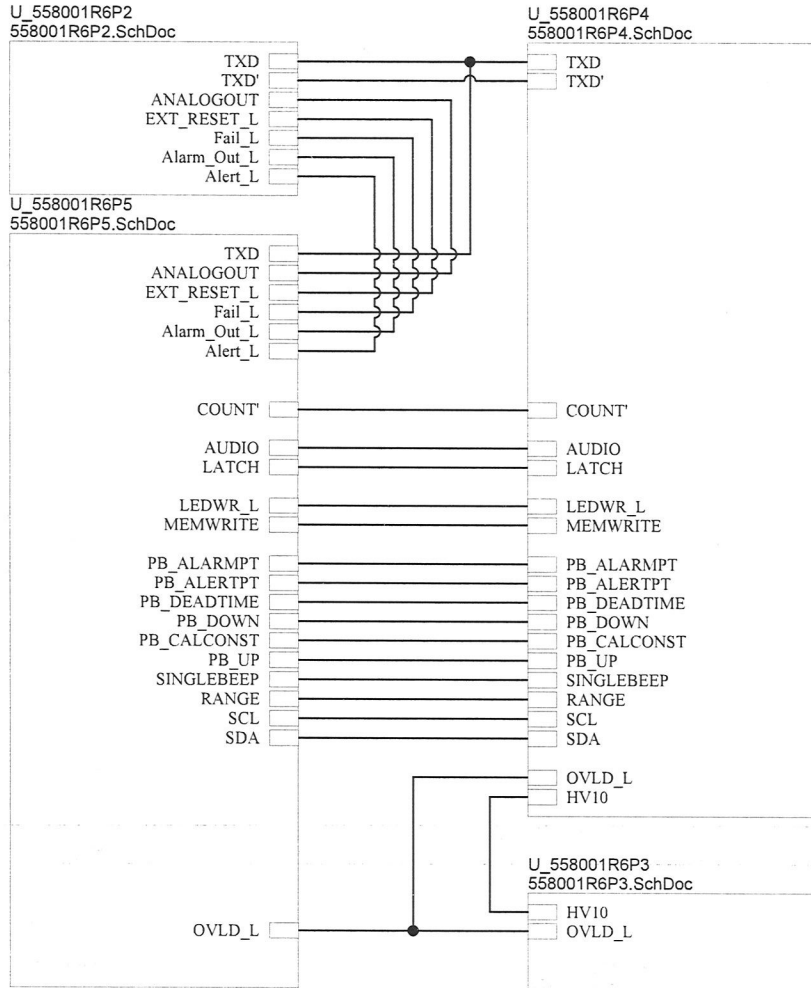
A

B

C

D

E



		PO Box 810 501 Oak Street Sweetwater, Texas 79556 U.S.A. 1-800-622-0828	
Drawn: CKB	10/27/2014	Title: MAIN BOARD	
Design: RSS	10/22/2010	Model: 375	
		Board#: 5558-001	
Approve: <i>RSS</i>	<i>11/17/2014</i>	Sheet: 1 of 5	Series
Print Date: 11/17/2014 4:39:47 PM	Rev: 6	558	Sheet 1
W:\Projects\LMM\375\5558-001\Rev6\558001R6P1.SchDoc			

1

2

3

4

5

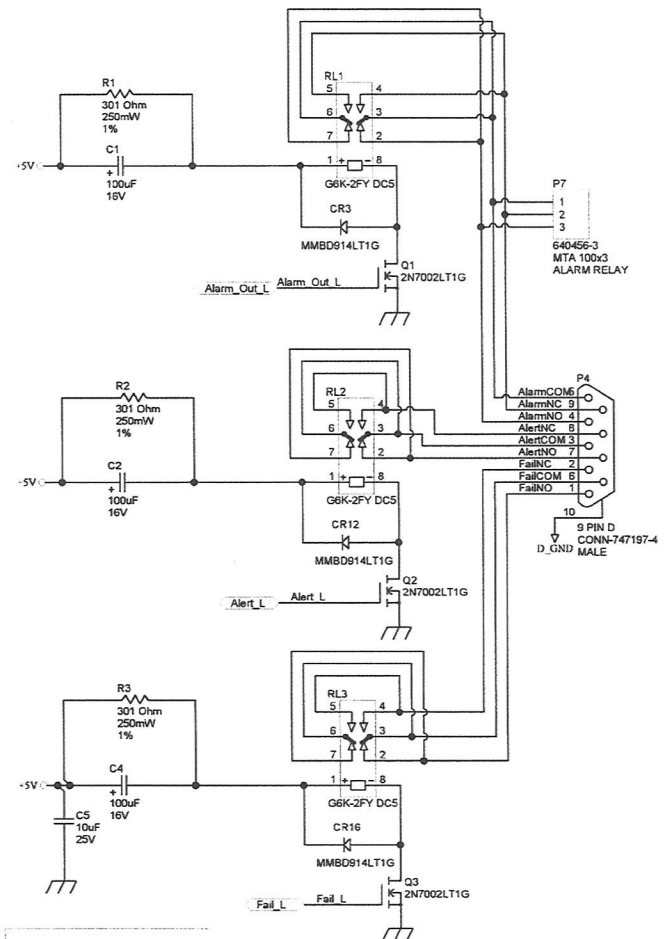
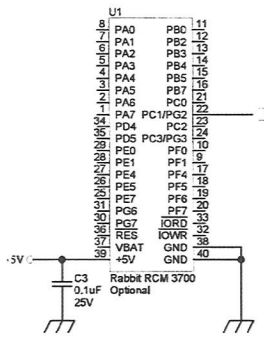
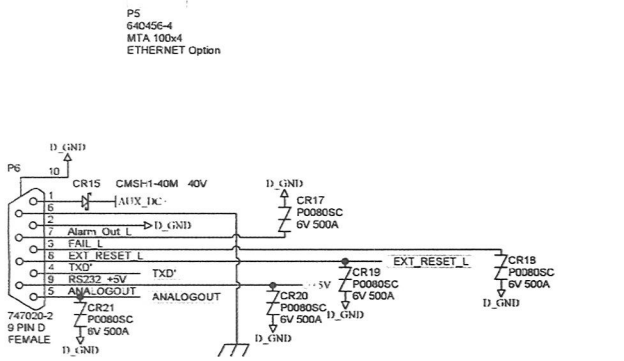
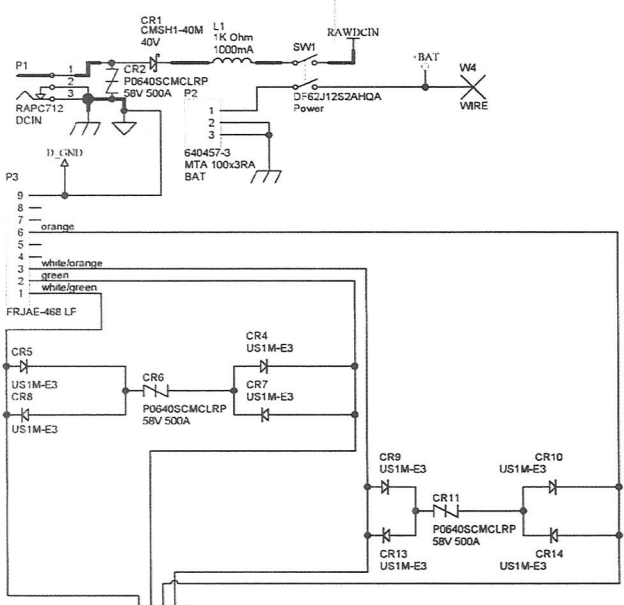
1

2

3

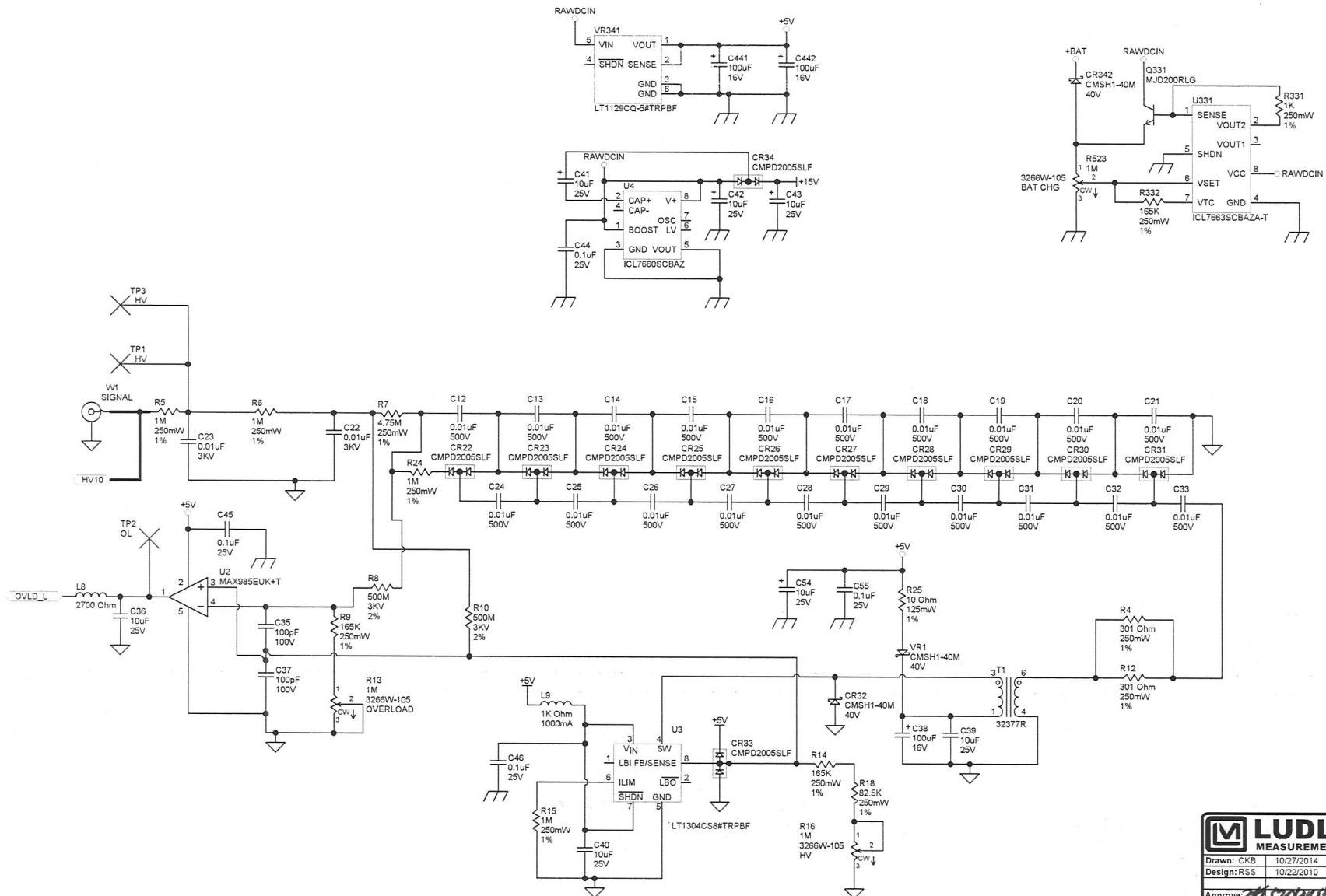
4

5

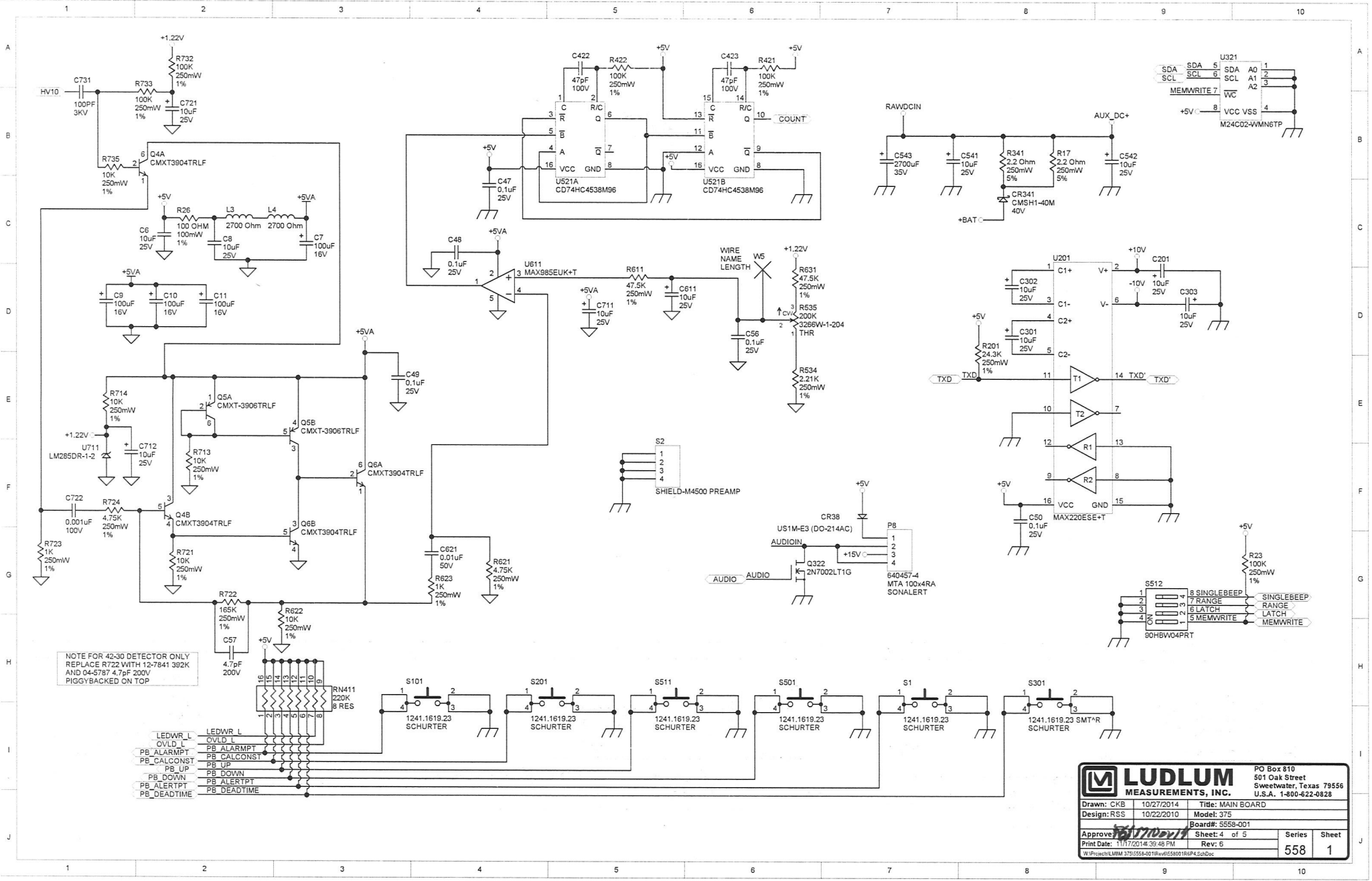


While relay symbols are shown non-energized, labels on 9 pin connector (P4) indicate normal energized condition

<b>LUDLUM MEASUREMENTS, INC.</b>		PO Box 810 501 Oak Street Sweetwater, Texas 79556 U.S.A. 1-800-622-0828	
Drawn: CKB	10/27/2014	Title: MAIN BOARD	
Design: RSS	10/22/2010	Model: 375	
Board#: 5558-001			
Sheet: 2	of 5		
Series	Sheet		
Print Date: 01/22/2015 10:55:23 AM	Rev: 5	558	1
W:\Products\VM 275055-010\w0550801R02.P2.S2.Dwg			

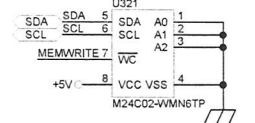


<b>LUDLUM</b>		PO Box 810	
MEASUREMENTS, INC.		501 Oak Street	
		Sweetwater, Texas 79556	
		U.S.A. 1-800-622-0828	
Drawn: CKB	10/27/2014	Title: MAIN BOARD	
Design: RSS	10/22/2010	Model: 375	
Approved: <i>[Signature]</i>	Board#: 5558-001		
Print Date: 11/17/2014 3:48 PM	Sheet: 3	of 5	Series
	Rev: 6		Sheet
		558	1



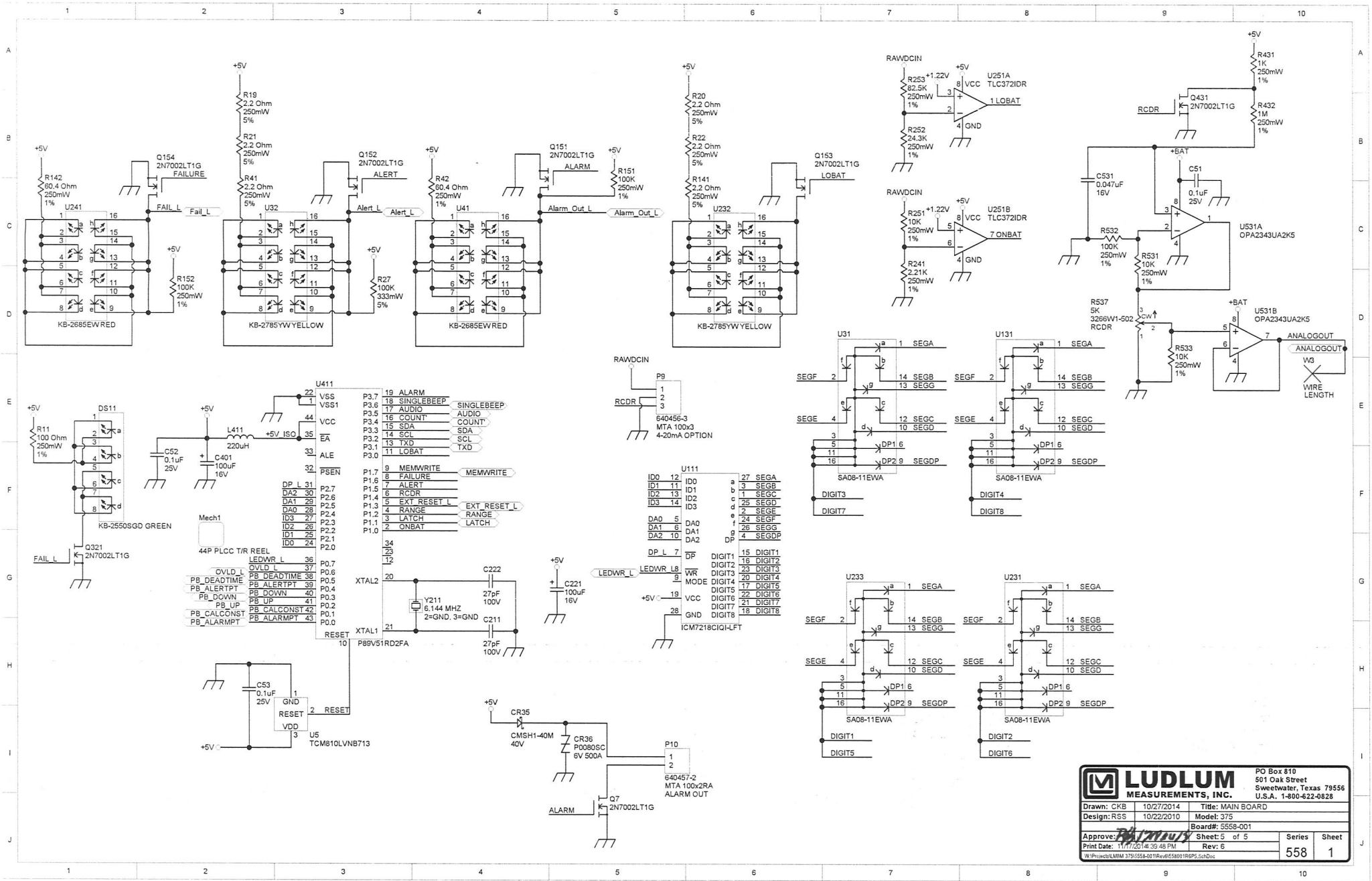
NOTE FOR 42-30 DETECTOR ONLY  
 REPLACE R722 WITH 12-7841 392K  
 AND 04-5787 4.7pF 200V  
 PIGGYBACKED ON TOP

- LEDWR L
- OVLD L
- PB\_ALARMPT
- PB\_CALCONST
- PB\_UP
- PB\_DOWN
- PB\_ALERTPT
- PB\_DEADTIME



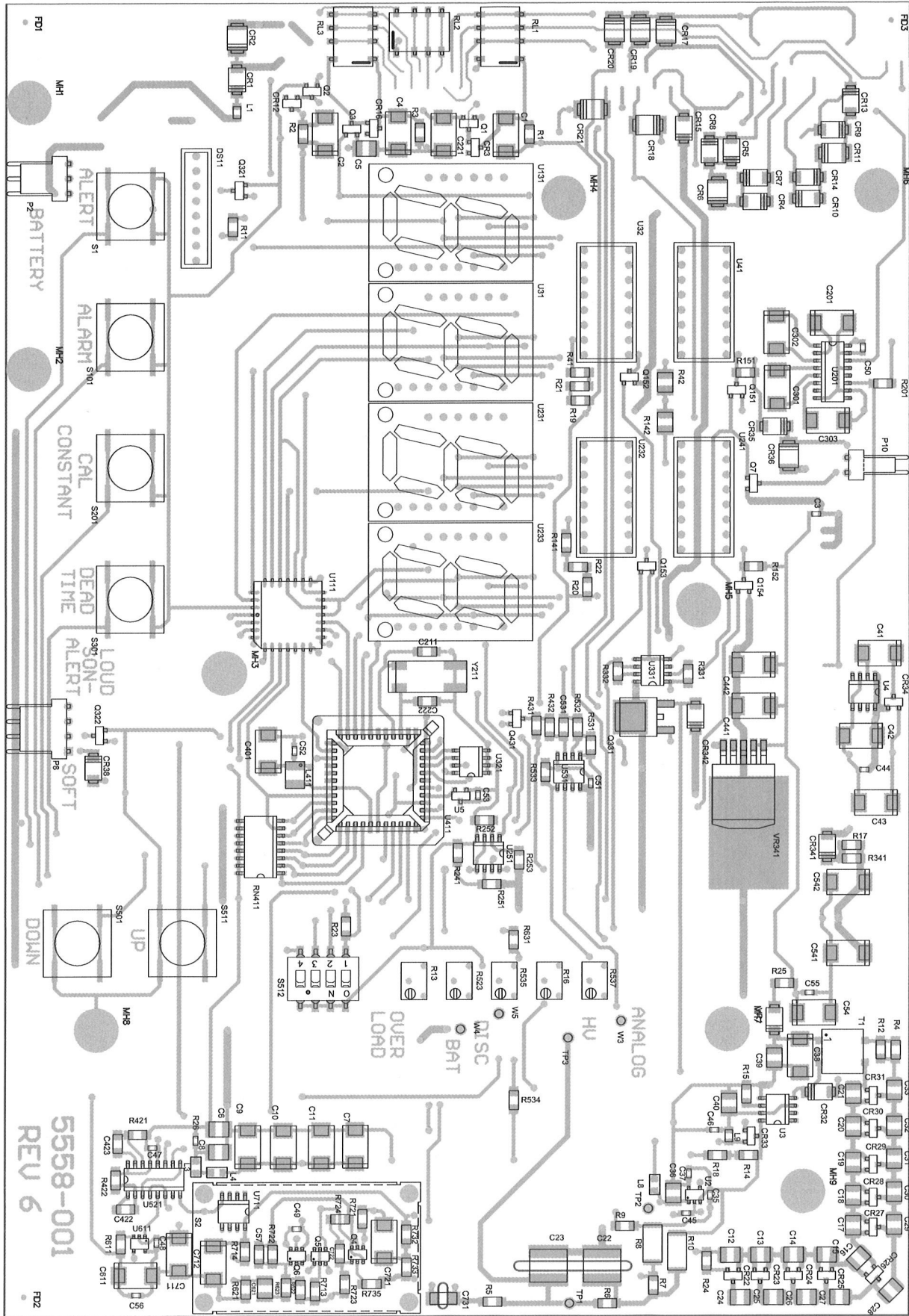
<b>LUDLUM MEASUREMENTS, INC.</b>		PO Box 810 501 Oak Street Sweetwater, Texas 79556 U.S.A. 1-800-622-0828	
Drawn: CKB	10/27/2014	Title: MAIN BOARD	Model: 375
Design: RSS	10/22/2010	Board: 5558-001	Sheet: 4 of 5
Approved: <i>[Signature]</i>	11/17/2014 3:48 PM	Rev: 6	Series: 558
Sheet: 4 of 5		Series: 558	Sheet: 1

W:\Projects\LMM 375\558-001\Rev6\558001R04.SchDoc



**LUDLUM MEASUREMENTS, INC.**  
 PO Box 610  
 601 Oak Street  
 Sweetwater, Texas 79556  
 U.S.A. 1-800-622-0828

Drawn: CKB	10/27/2014	Title: MAIN BOARD
Design: RSS	10/22/2010	Model: 375
Board#: 5558-001		
Series	Sheet 5 of 5	Sheet
Print Date: 11/17/2014 3:48 PM	Rev: 6	558 1
W:\P\005\MM 375\558-001\T\Rev6\558001R05.SchDoc		

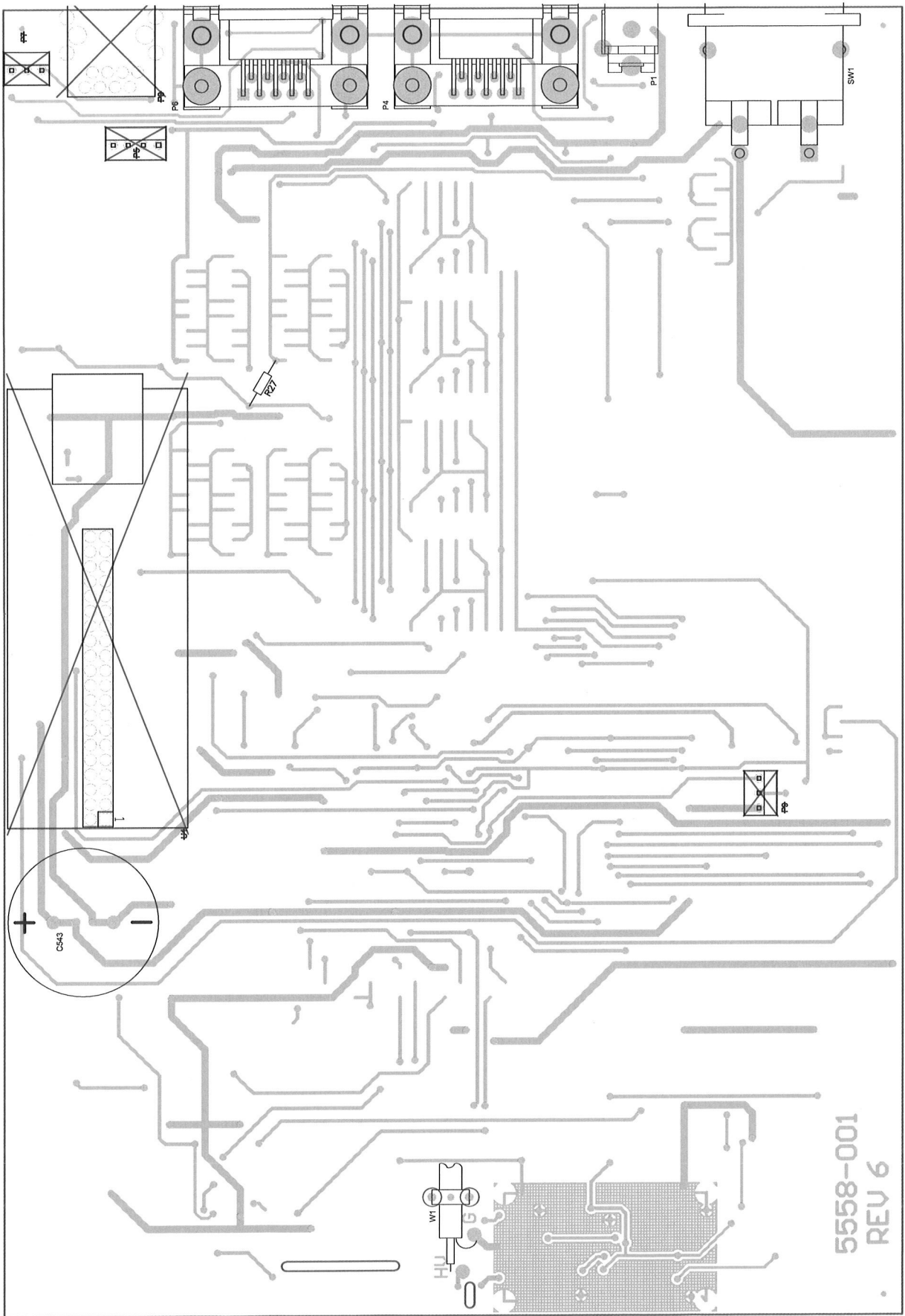



**LUDLUM MEASUREMENTS, INC.** U.S.A. 1-800-622-0828  
 PO Box 810  
 501 Oak Street  
 Sweetwater, TX 79556

<b>Title:</b> MAIN BOARD			
<b>Drawn:</b> CKB	10/27/2014	<b>Model:</b> 375	
<b>Design:</b> RSS	10/22/2010	<b>Board#:</b> 5558-001	
<b>Approve:</b> <i>RSS</i>		<b>Rev:</b> 6	
<b>Print Date:</b> 11/17/2014 4:40:12 PM		<b>SCALE:</b> 1.00	<b>Series</b> Sheet
		Top Overlay	558 2 A

W:\Projects\LMM 375\5558-001\Rev6\5558001R6\_Assy.PcbDoc

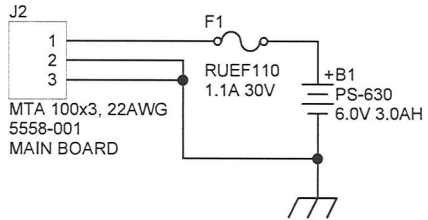
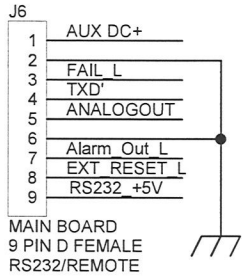
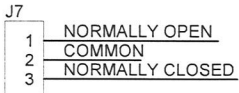
P7, P5 and P9 are optional



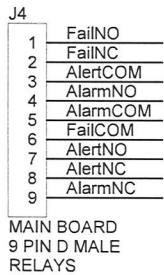
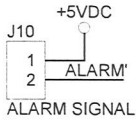
 <b>LUDLUM</b> MEASUREMENTS, INC.		PO Box 810 501 Oak Street Sweetwater, TX 79556 U.S.A. 1-800-622-0828	
<b>Title:</b> MAIN BOARD			
<b>Drawn:</b> CKB	10/27/2014	<b>Model:</b> 375	
<b>Design:</b> RSS	10/22/2010	<b>Board#:</b> 5558-001	
<b>Approve:</b> <i>[Signature]</i>	<i>[Signature]</i>	<b>Rev:</b> 6	
<b>Print Date:</b> 11/17/2014 4:40:18 PM		<b>SCALE:</b> 1.00 Bottom Overlay	<b>Series</b> 558 <b>Sheet</b> 2 A
<small>W:\Projects\LM\MM 375\5558-001\Rev6\558001R6 Assy.PcbDoc</small>			



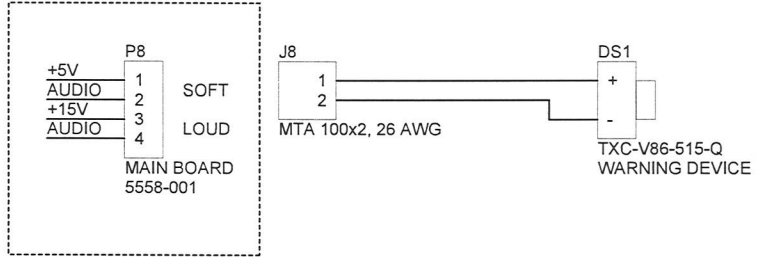
OPTIONAL  
FORM C RELAY (3 PIN CONNECTOR ADDED)



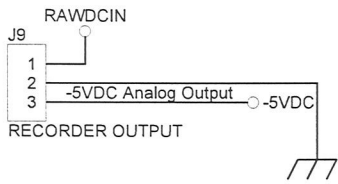
OPTIONAL ALARM SIGNAL



\* Relay pinouts describe Energized  
"Normally ON" Positions.

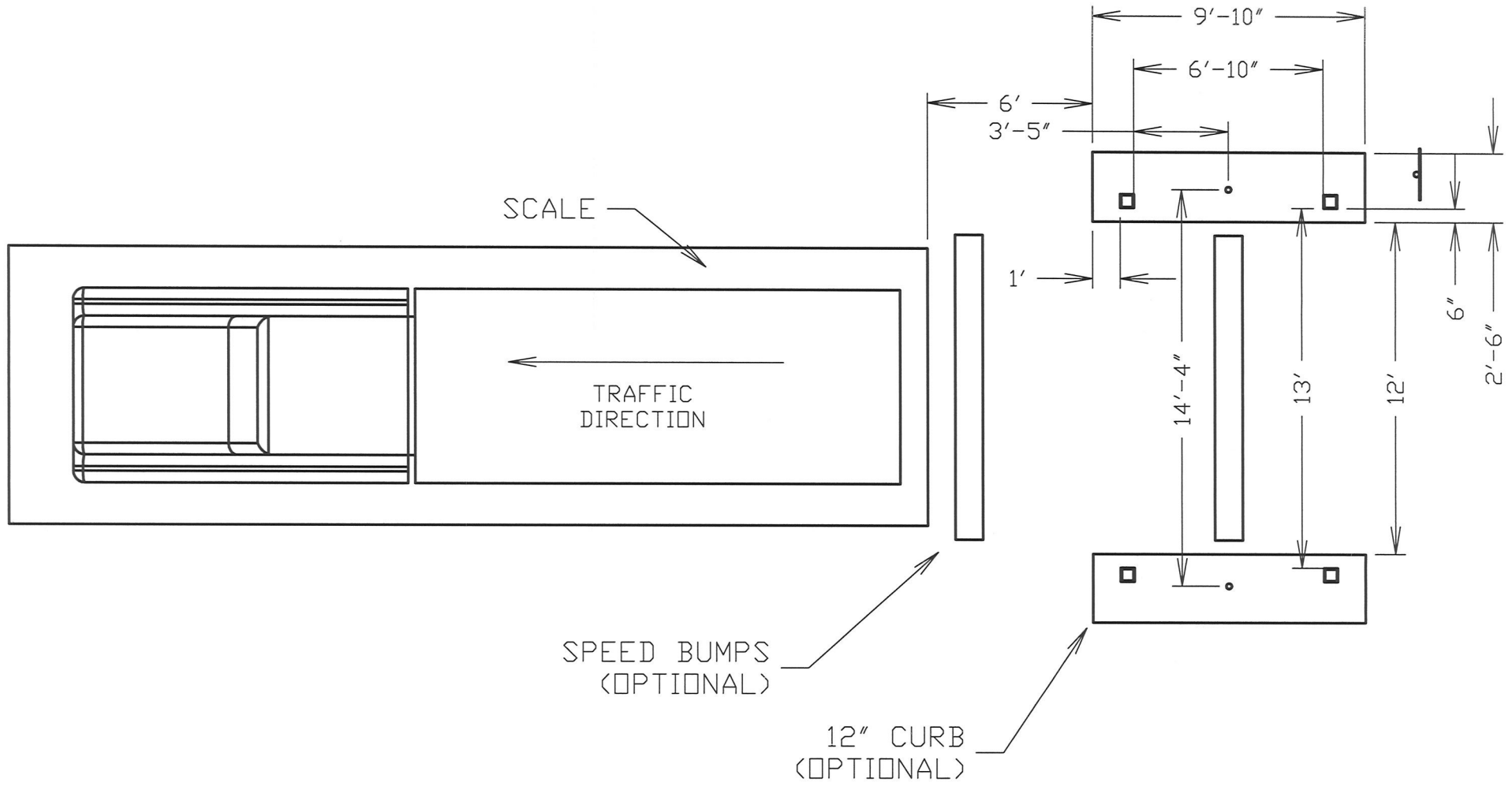


OPTIONAL RECORDER OUTPUT




<b>LUDLUM</b> MEASUREMENTS, INC.		PO Box 810 501 Oak Street Sweetwater, Texas 79556 U.S.A. 1-800-622-0828	
Drawn: CKB	11/21/2013	Title: WIRING DIAGRAM	
Design: RSS	11/21/2013	Model: 375	
Approve: <i>[Signature]</i>		Board#: 558-136	
Print Date: 11/21/2013 03:09 AM	Rev: 2	Sheet: 1 of 1	Series: 558
W:\Projects\LMM 375\558-136\REV2\558136R2P1.SchDoc		Sheet: 136	

REV #	ALTERATIONS	DATE	BY
	VALID	2/9/04	CLW



SEE ALSO SHEETS  
385 X 576 B,C,D

OWN DATE CLW 2/09/04	CHECKED	APPROVED JGW 2-10-04
TITLE: M 375-20 AERIAL VIEW		
 LUDLUM MEASUREMENTS, INC. 501 OAK STREET SWEETWATER, TEXAS 75556	SERIES 385	SHEET 576A

REV #	ALTERATIONS	DATE	BY
	VALID	2/09/04	CLW

CRASH BARRIER  
 6" SQ TUBING  
 OR 6" CHANNEL  
 OR 6" I-BEAM  
 OR 5" PIPE

DETECTOR TO BE  
 CENTERED ON  
 CARGO AREA

DETECTOR

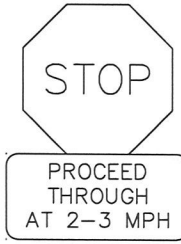
6' TO 7'  
 TYPICAL

2" PIPE

10'

1'

1'

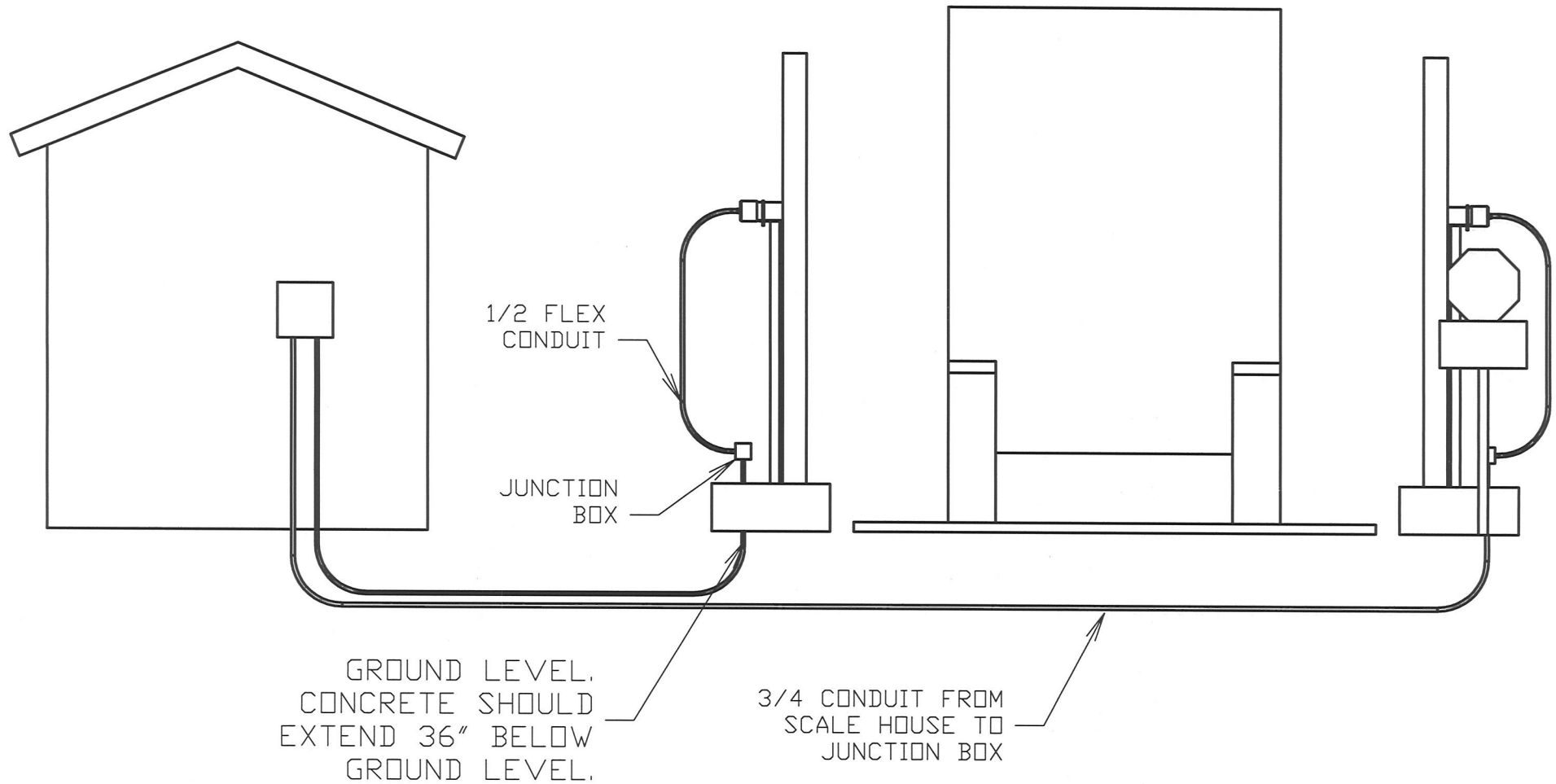


CONCRETE SHOULD EXTEND  
 36" BELOW GROUND LEVEL


SEE ALSO SHEETS  
 385 X 576 A,C,D

DWN CLW	DATE 2/09/04	CHECKED	APPROVED JGW 2-11-04
TITLE: M 375-20 LOOKING AT DETECTOR			
LUDLUM MEASUREMENTS, INC. 501 OAK STREET SWEETWATER, TEXAS 75556		SERIES 385	SHEET 576B

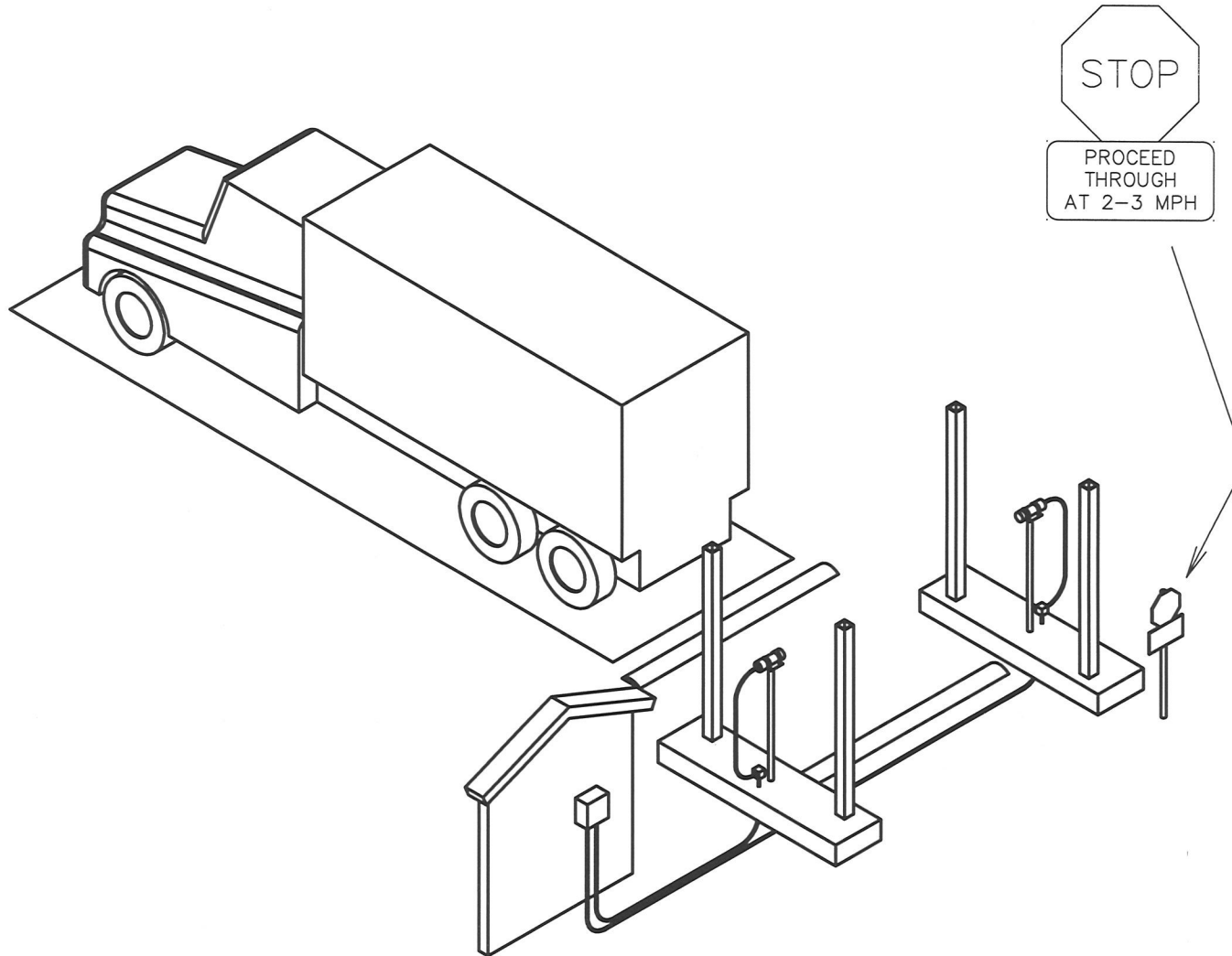
REV #	ALTERATIONS	DATE	BY
	VALID	2/09/04	CLW



SEE ALSO SHEETS  
385 X 576 A,B,D


DWN DATE CLW 2/09/04	CHECKED	APPROVED Jgw 2-11-04
TITLE: M 375-20 LOOKING AT SCALE		
 LUDLUM MEASUREMENTS, INC. 501 OAK STREET SWEETWATER, TEXAS 75556	SERIES 385	SHEET 576C

REV #	ALTERATIONS	DATE	BY
	VALID	2/09/04	JGW

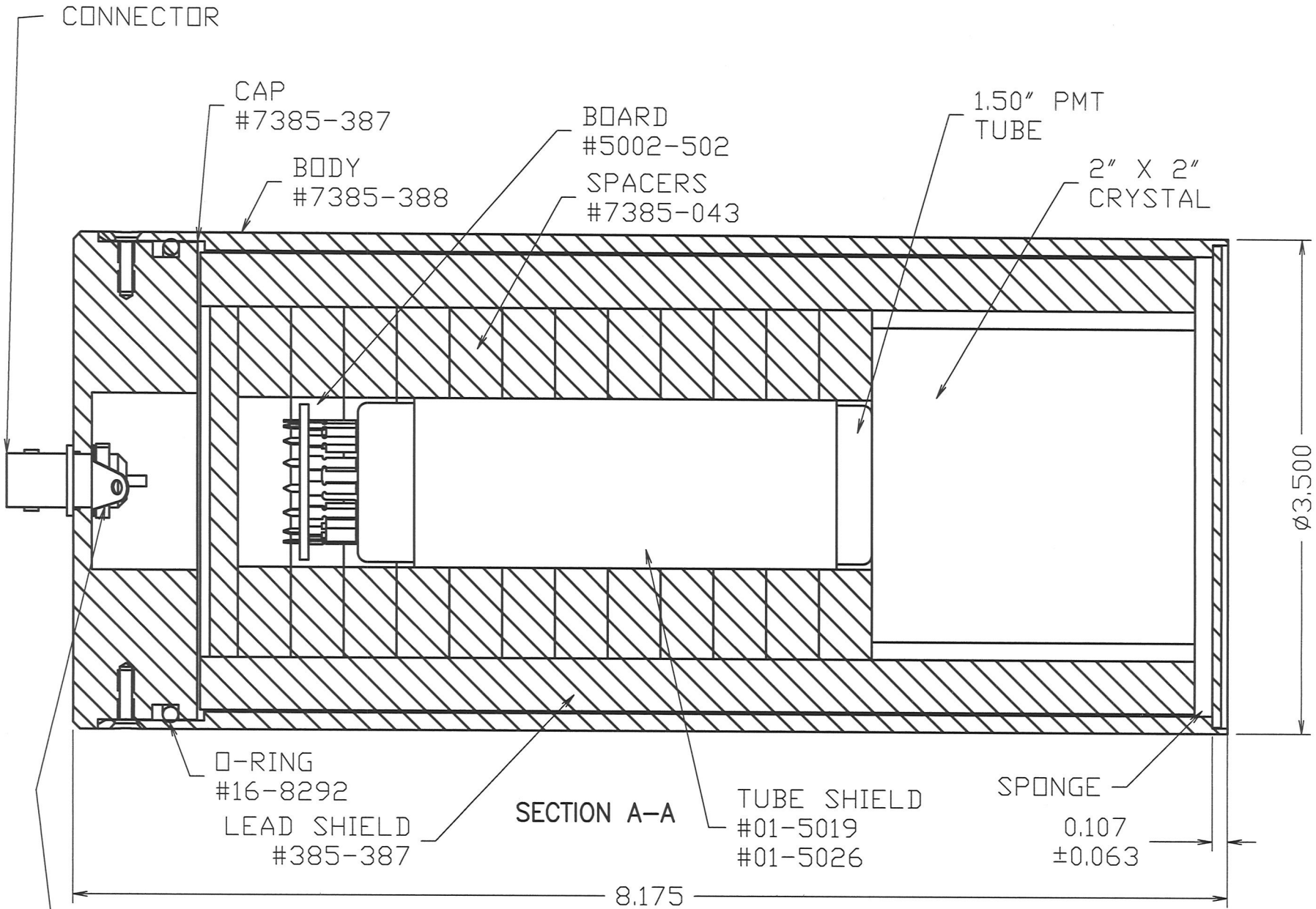


SHOWN WITH OPTIONAL CURB AND SPEED BUMPS

SEE ALSO SHEETS  
385 X 576 A,B,C

DWN CLV	DATE 2/9/04	CHECKED	APPROVED JGW 2-11-04
TITLE: M 375-20 ISO VIEW			
 LUDLUM MEASUREMENTS, INC. 501 OAK STREET SWEETWATER, TEXAS 75556		SERIES 385	SHEET 576D

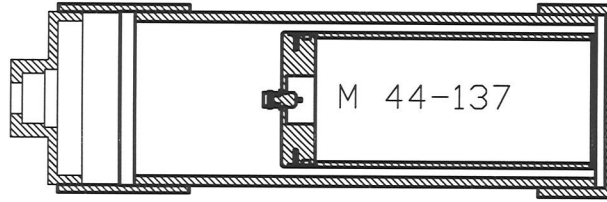
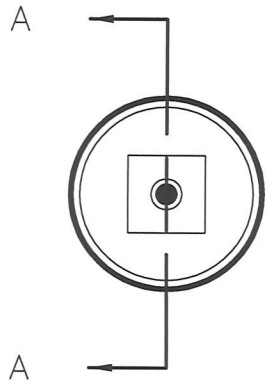
REV #	ALTERATIONS	DATE	BY
1	VALID	11-24-99	TJR



LUG #18-8766

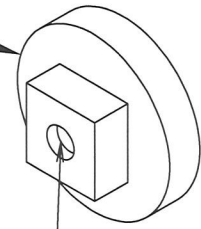
DWN	DATE	CHECKED	APPROVED
CMG	3-7-11		<i>[Signature]</i>
TITLE: M 44-137 ASSY.			
LUDLUM MEASUREMENTS, INC. 501 DMC STREET SHERWOOD, TEXAS 75086		SERIES 385	SHEET 386

REV #	ALTERATIONS	DATE	BY
1	VALID	2/11/04	CLW

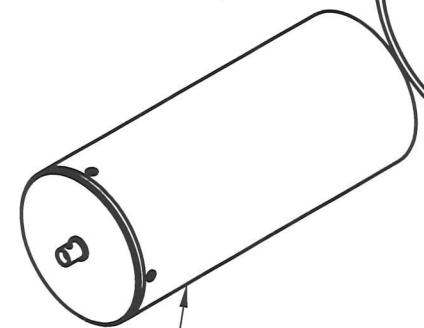


SECTION A-A

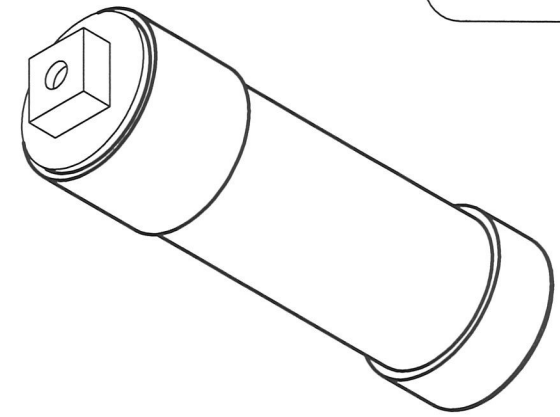
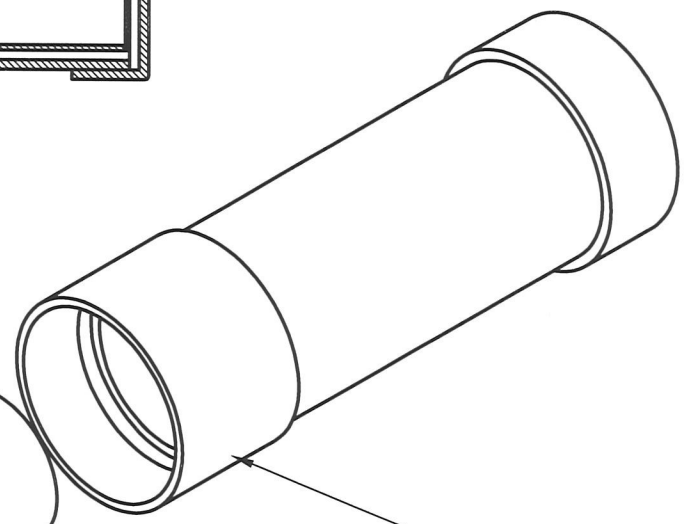
7385-580



M 44-137



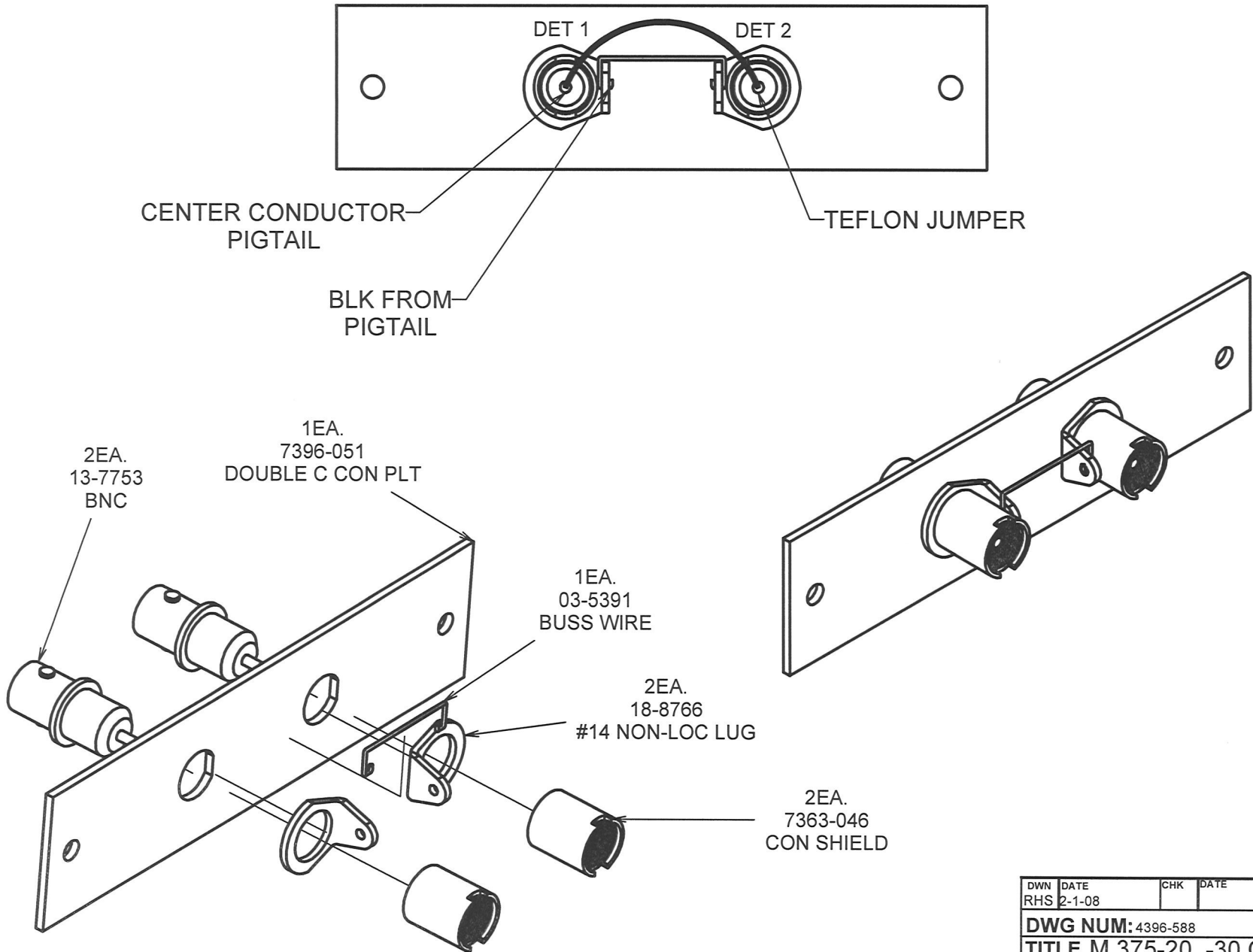
2385-578



Ø0.875 HOLE IS FOR THE  
1/2 FLEXIBLE CONDUIT  
CONNECTION THAT IS TO BE  
INSTALLED IN THE FIELD  
BY OTHERS.

DWN	DATE	CHK	DATE	APP	DATE
CLW	2/11/04			№0	2-12-04
DWG NUM: 4385-577			SCALE: FULL <input checked="" type="checkbox"/> OTHER		
TITLE M 44-137 WEATHER ENCLDS ASSY					
LUDLUM MEASUREMENTS, INC. 501 OAK STREET SWEETWATER, TEXAS 75556			SERIES	SHEET	
			385	577	

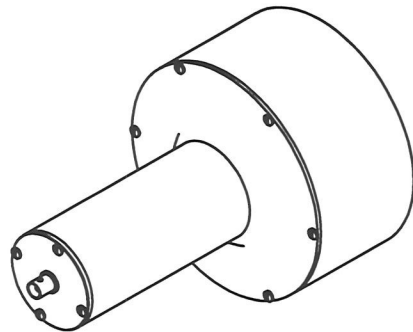
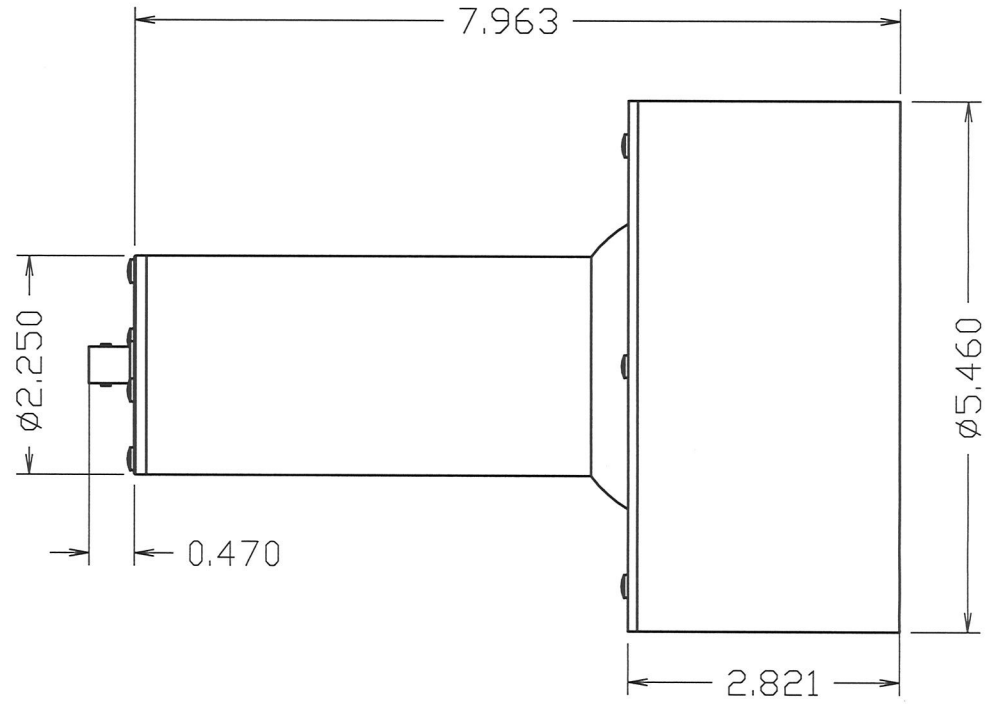
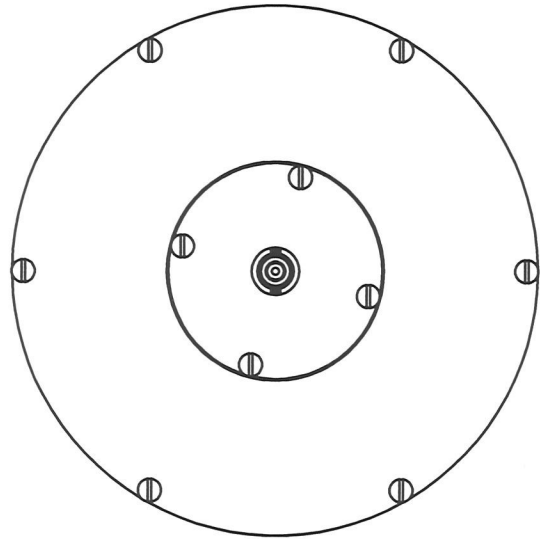
REVISION HISTORY			
REV	DESCRIPTION	BY	DATE
1	VALID	RHS	2-1-08




DWN	DATE	CHK	DATE	APP	DATE
RHS	2-1-08			<i>RHS</i>	2/1/08
DWG NUM: 4396-588				SCALE: FULL <input type="checkbox"/> OTHER <input type="checkbox"/>	
TITLE M 375-20, -30 CON PLT ASSY					
LUDLUM MEASUREMENTS, INC. 501 OAK STREET SWEETWATER, TEXAS 79556			SERIES	SHEET	
			396	588B	

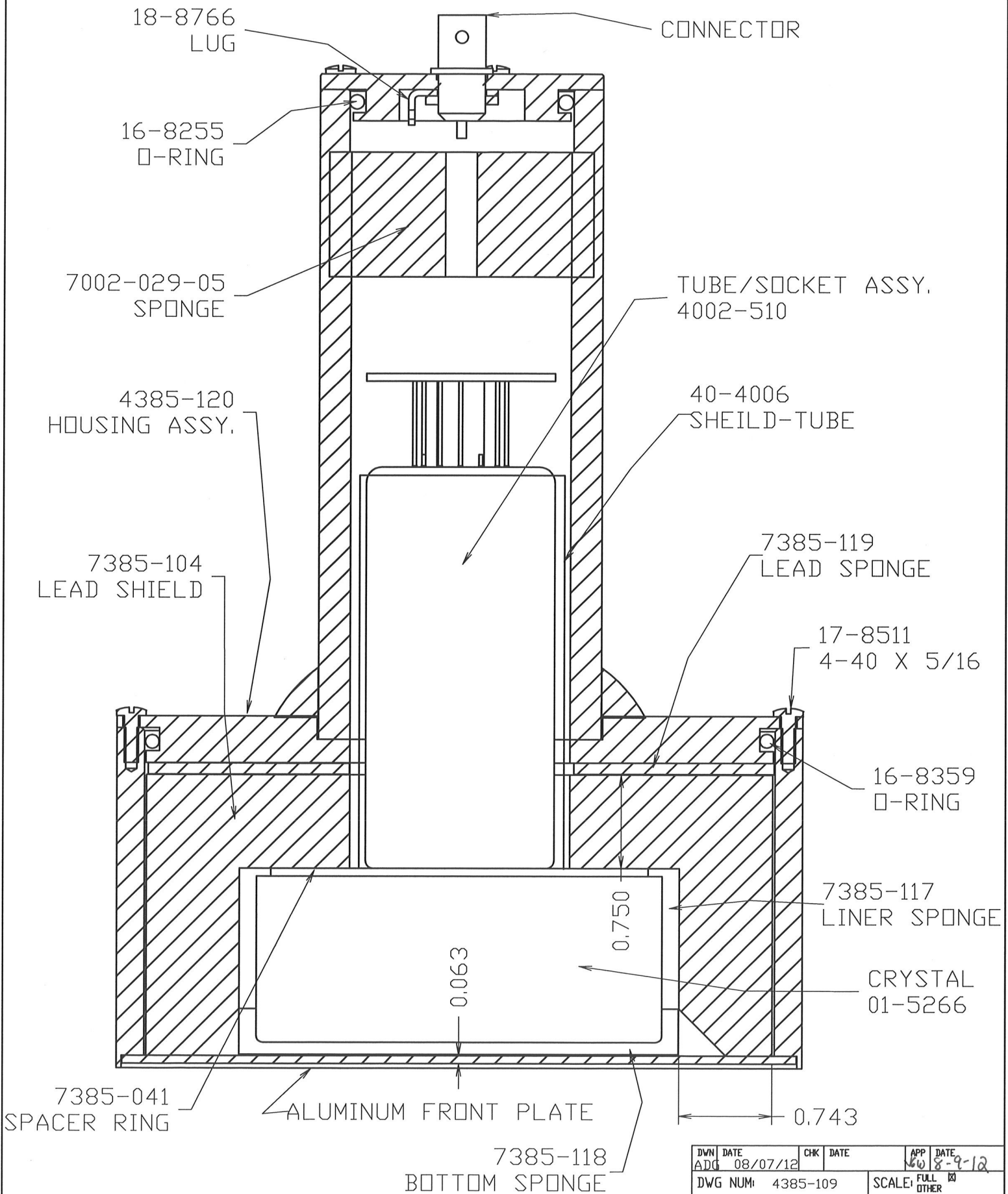


REV #	ALTERATIONS	DATE	BY
1	VALID	6-20-03	JGW



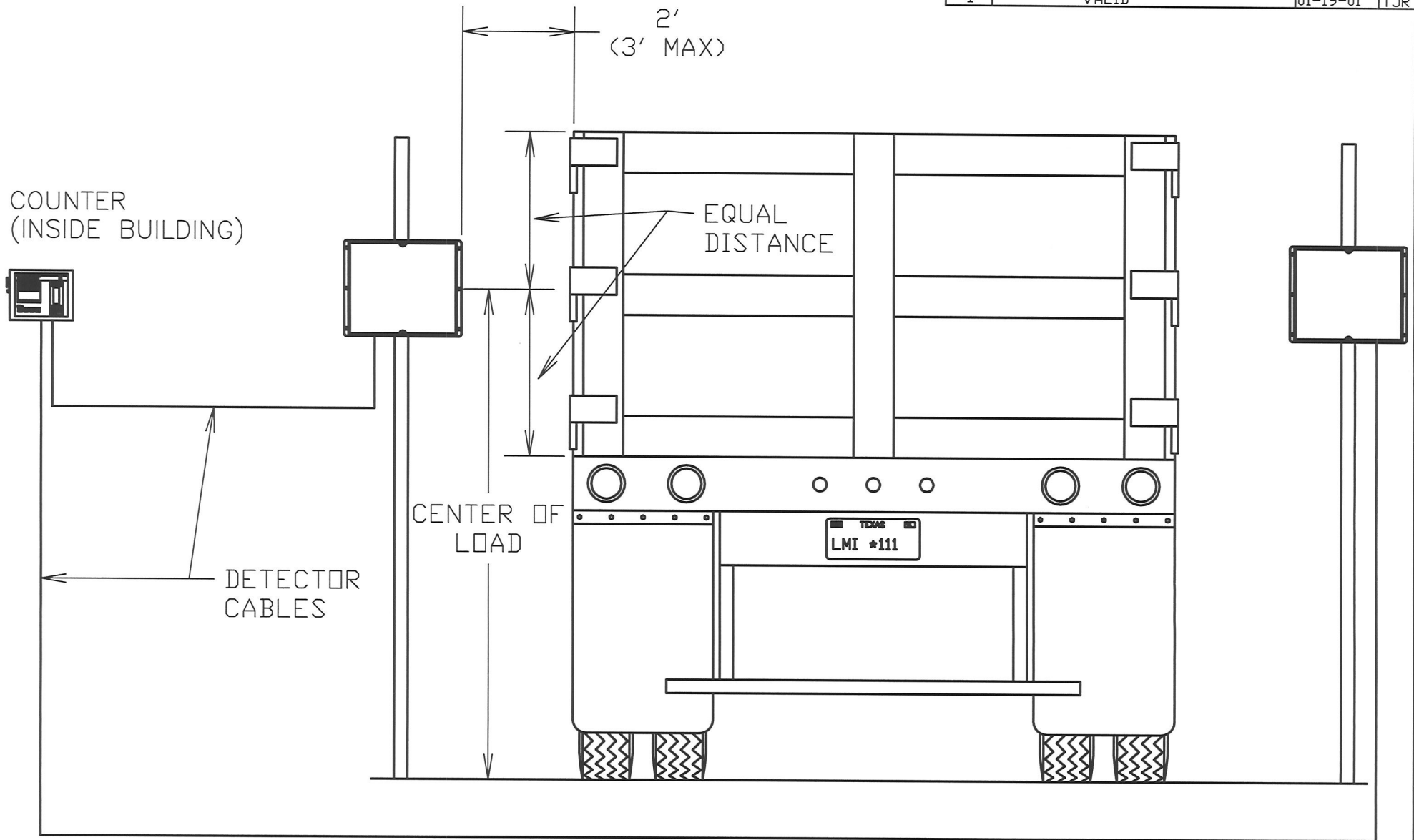
DWN	DATE	CHK	DATE	APP	DATE
ADG	07/31/12			JGW	8-9-12
DWG NUM: 4385-109		SCALE: FULL <input type="checkbox"/> OTHER <input type="checkbox"/> 1/2			
TITLE M 44-99 OVERALL VIEW					
 LUDLUM MEASUREMENTS, INC. 501 DAK STREET SWEETWATER, TEXAS 79556		SERIES	SHEET		
		385	63		

REV #	ALTERATIONS	DATE	BY
1	VALID	6-20-03	JGW




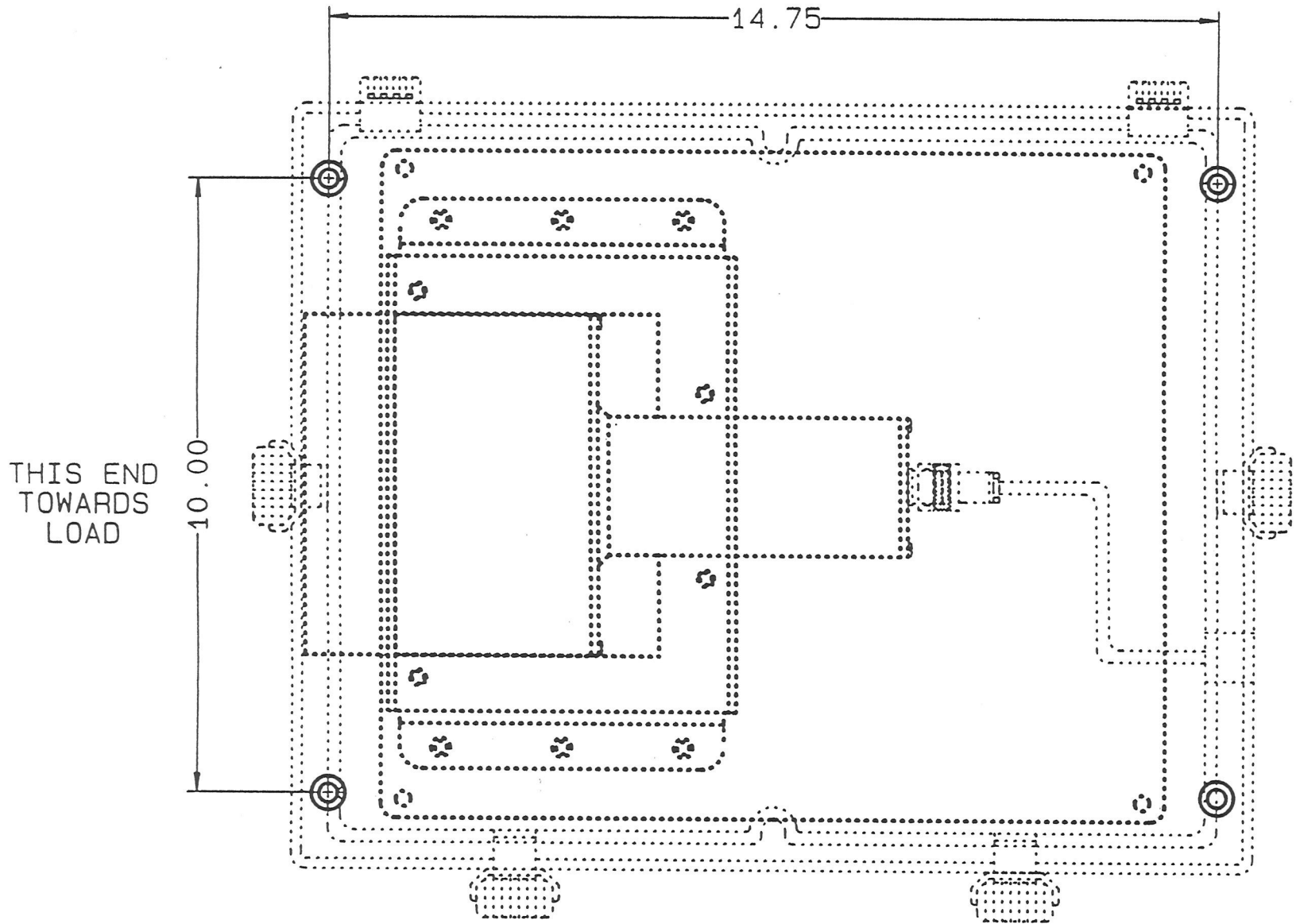
DWN	DATE	CHK	DATE	APP	DATE
ADG	08/07/12			60	8-9-12
DWG NUM: 4385-109			SCALE: FULL <input checked="" type="checkbox"/> OTHER		
TITLE M 44-99 ASSEMBLY					
LUDLUM MEASUREMENTS, INC. 501 DMK STREET SWEETWATER, TEXAS 79556		SERIES	SHEET		
		385	63A		

REV #	ALTERATIONS	DATE	BY
1	VALID	01-19-01	TJR



MOUNT DETECTOR AS SHOWN, MAKING SURE THAT CORRECT END IS TOWARD LOAD 2' TO 3' FROM SIDE AND CENTERED ON LOAD.

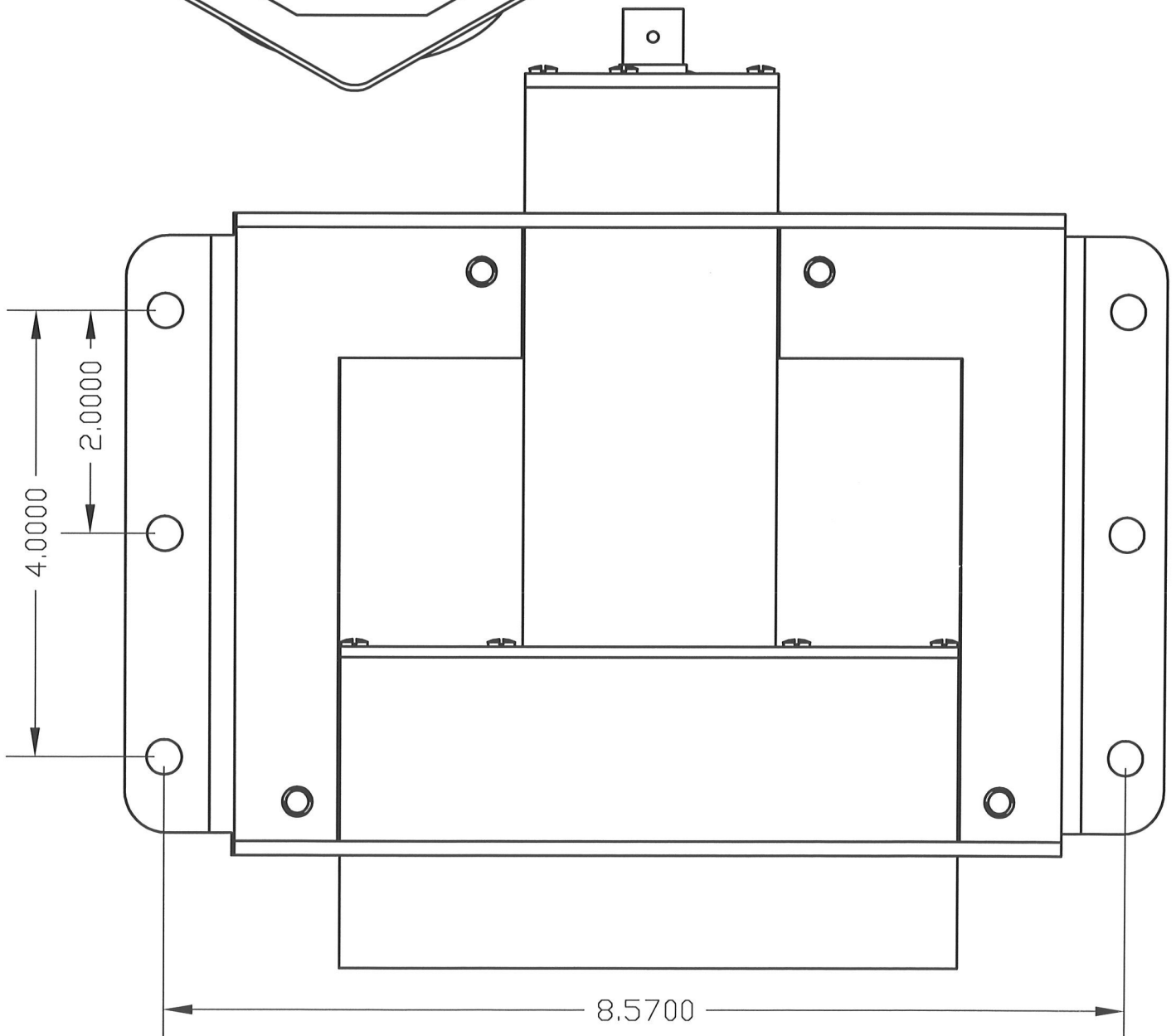
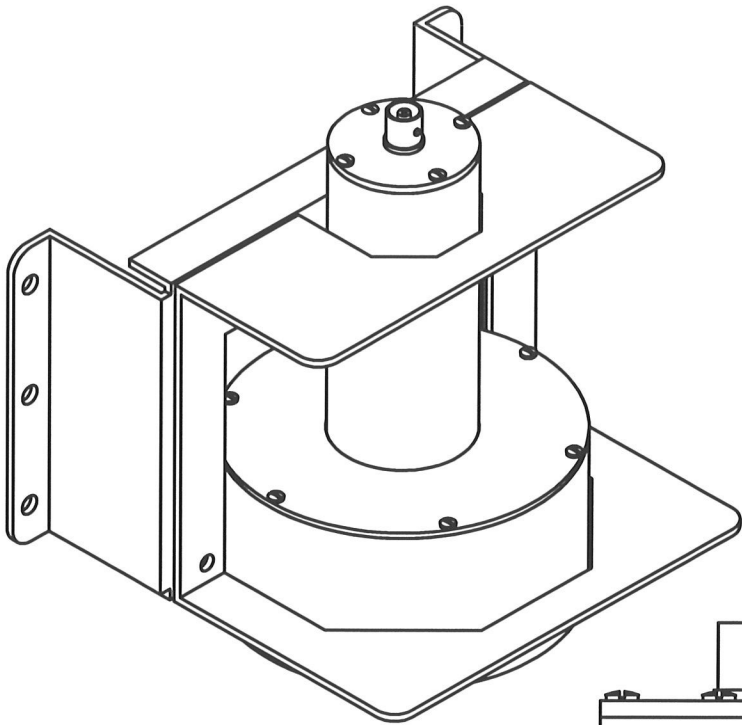
DWN TJR	DATE 01-19-01	CHECKED JGW	1-19-01	APPROVED RSS	1-15-01
TITLE M 375-30RWM TYPICAL INSTALLATION					
 LUDLUM MEASUREMENTS, INC. 501 OAK STREET SWEETWATER, TEXAS 75556		SERIES 385	SHEET 442		



FIBERGLASS DETECTOR ENCLOSURE  
MOUNTING HOLE DIMENSIONS

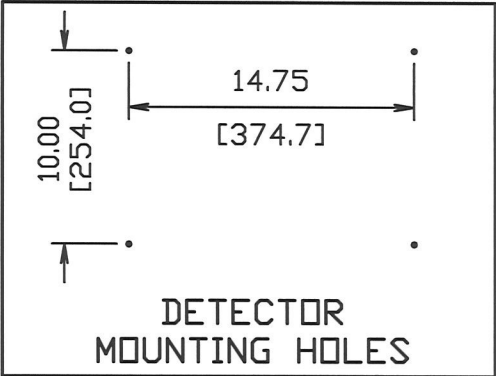
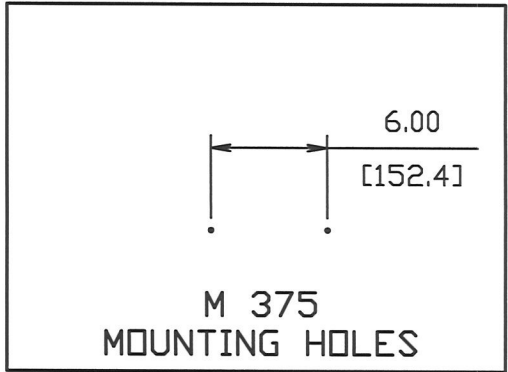
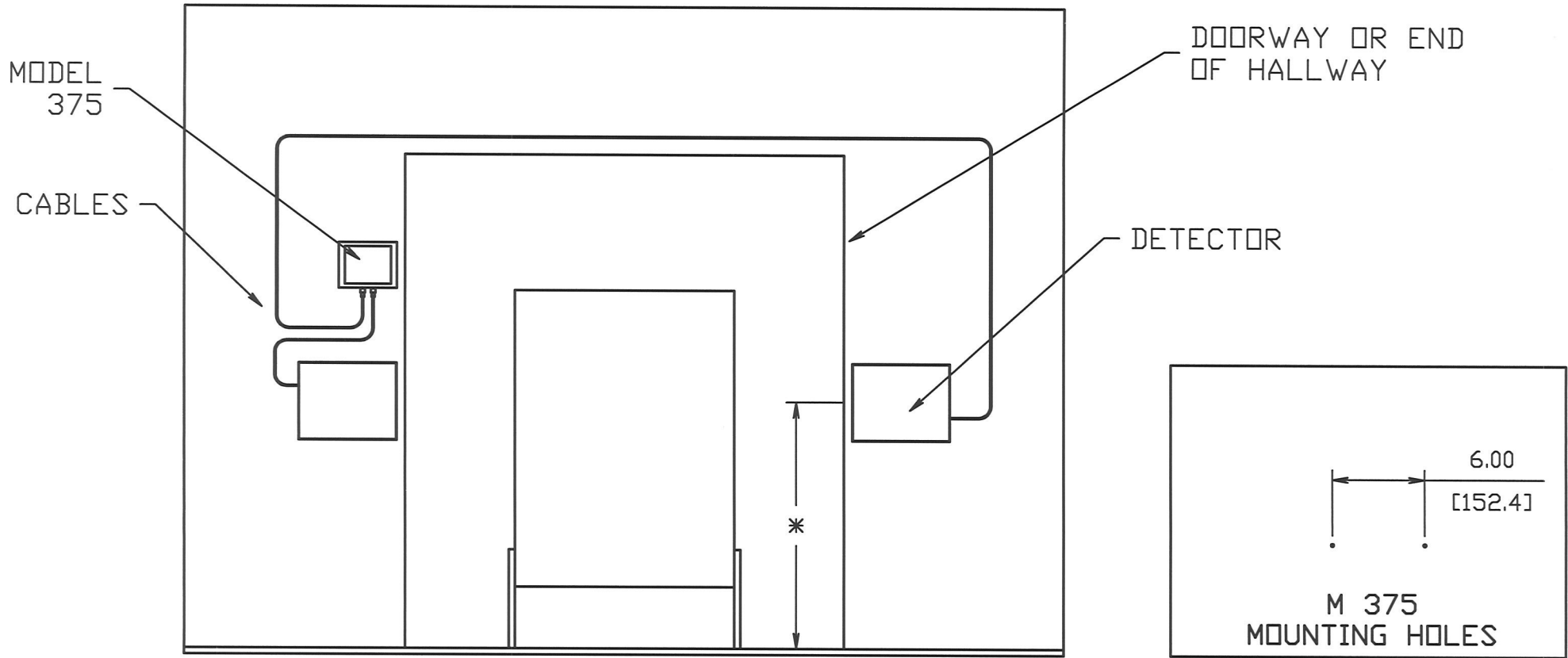
CHG NO.		DRN	CHK	APP
DRN DATE	80 12-13-94	CHK DATE	7-25-01	APP DATE
TOL:	SHOP STD <input type="checkbox"/>	SCALE:	FULL <input type="checkbox"/>	OTHER
TITLE M3503/3530/375-30 ENCLOSURE				
LUOLUN MEASUREMENTS, INC.		SERIES	SHEET	
201 DAK STREET		385	106	
DRETTMAYER, TEXAS 75008				

REV #	ALTERATIONS	DATE	BY
1	VALID	5-26-00	DDW



DWN	DATE	CHECKED	APPROVED
DDW	5-26-00	J6W 5-26-00	BLH 5-26-00
TITLE: M 375-30/3530 DETECTOR MOUNTING			
LUDLUM MEASUREMENTS, INC. 501 OAK STREET SWEETWATER, TEXAS 75556		SERIES	SHEET
		385	120

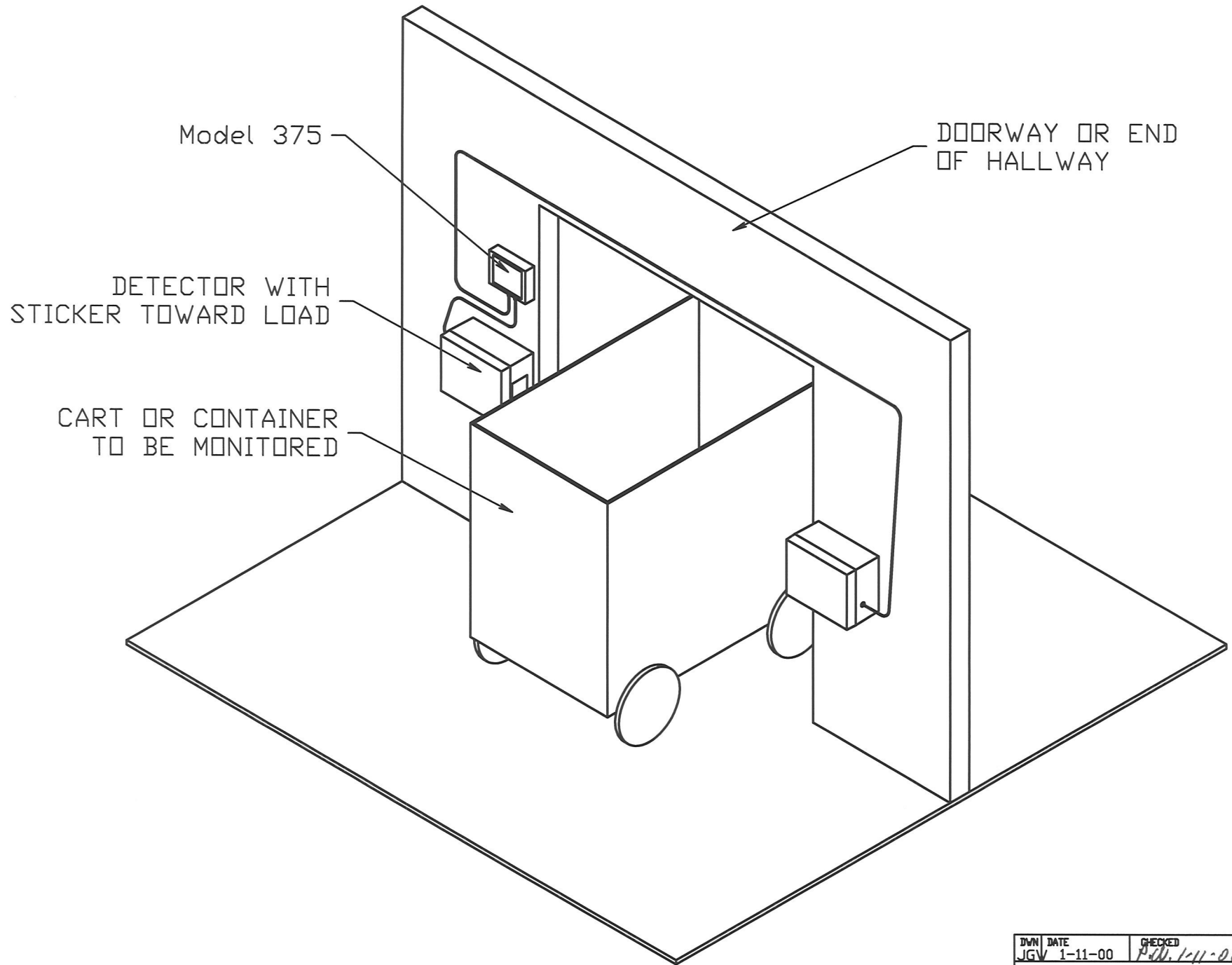
REV #	ALTERATIONS	DATE	BY
1	VALID	1-11-00	JGW




\* CENTER DETECTOR ON SIDE OF OBJECT BEING MONITORED. IF OBJECT IS EXTREMELY TALL, DETECTORS MAY HAVE TO BE STAGGERED OR MORE THAN 1 SYSTEM MAY BE REQUIRED.

DWN	DATE	CHECKED	APPROVED
JGW	1-11-00	P.W. 1-11-00	1-11-00
TITLE: M 375-30 INSTALLATION			
LUDLUM MEASUREMENTS, INC. 301 ONK STREET SWEETWATER, TEXAS 75556		SERIES	SHEET
		396	170A

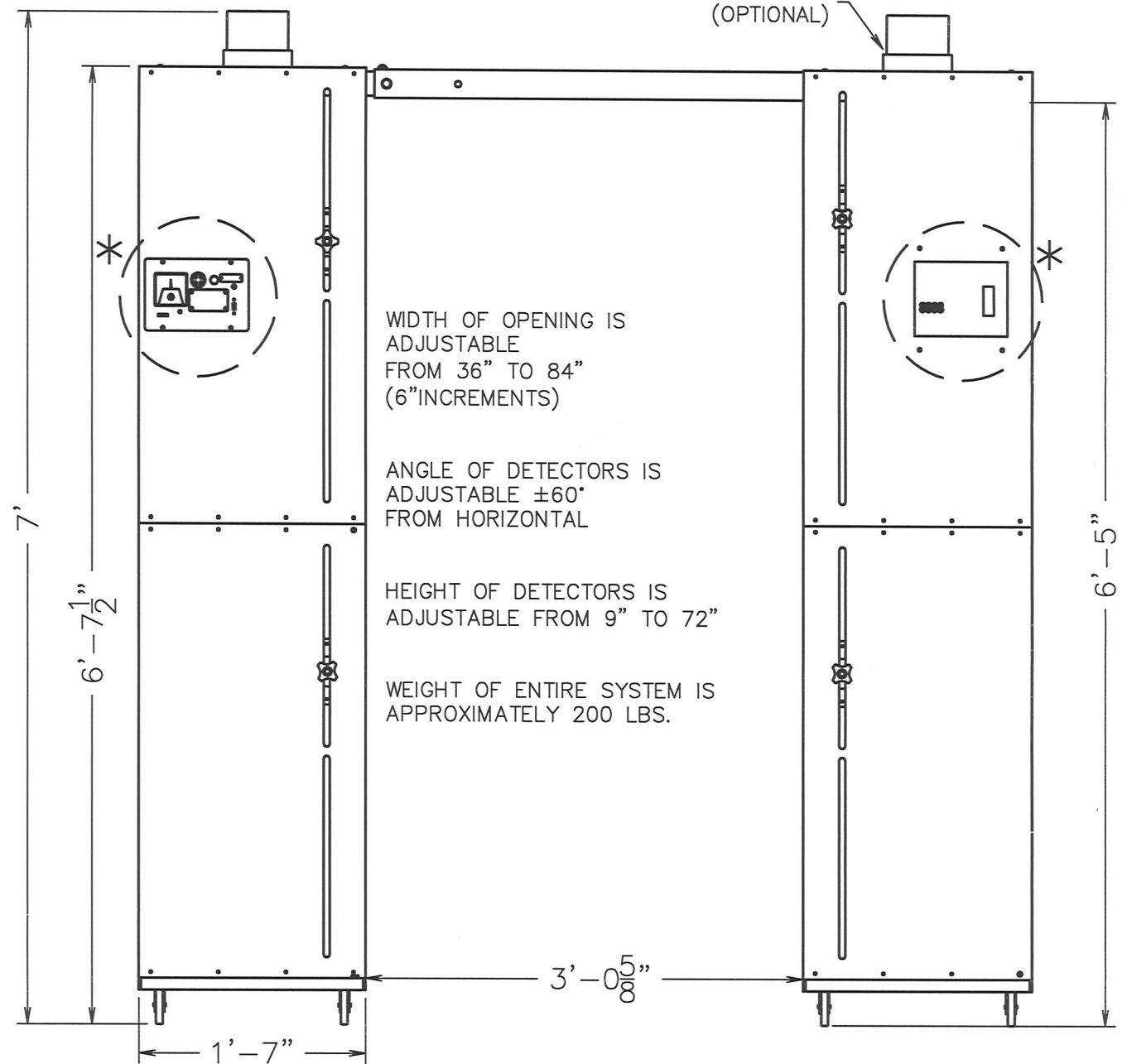
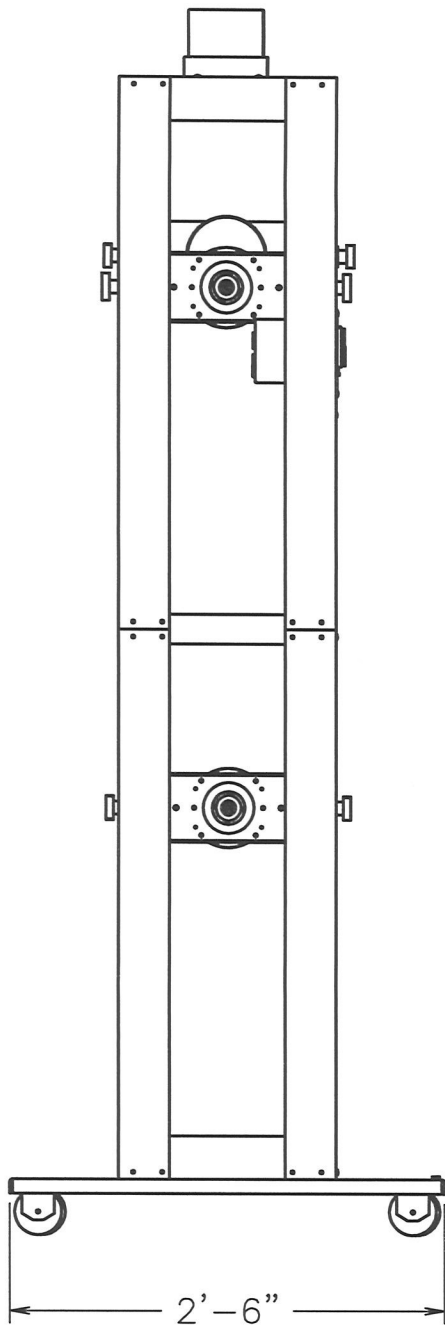
REV #	ALTERATIONS	DATE	BY
1	VALID	1-11-00	JGW




DWN	DATE	CHECKED	APPROVED
JGW	1-11-00	<i>P.W. 1-11-00</i>	<i>JGW 1-11-00</i>
TITLE: M 375-30 INSTALLATION			
 LUDLUM MEASUREMENTS, INC. 301 OAK STREET SWEETWATER, TEXAS 75556		SERIES 396	SHEET 170B

REV #	ALTERATIONS	DATE	BY
1	VALID	12/27/01	DSW

LOOKING AT DETECTORS

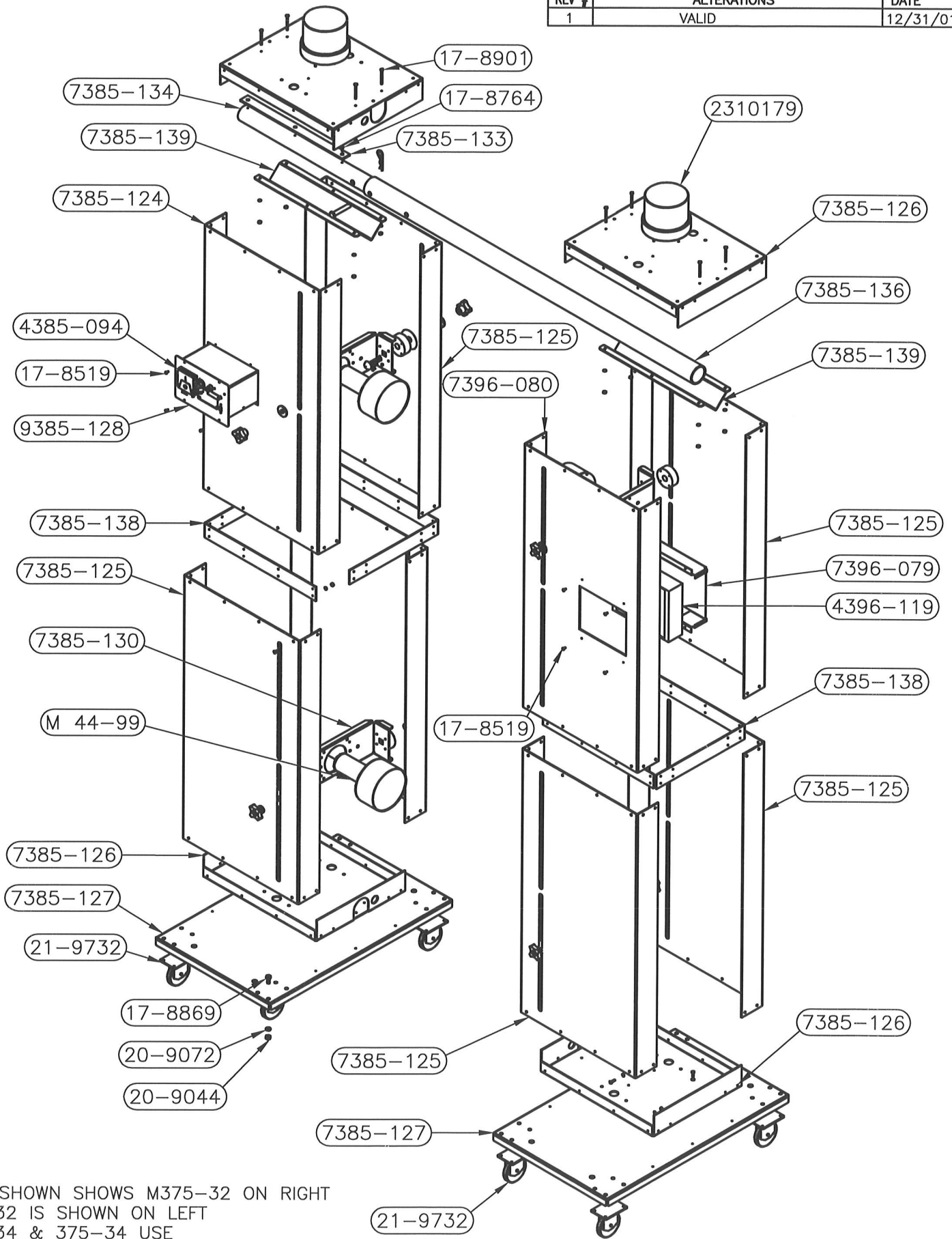


\* M 3532 SHOWN ON LEFT  
M 375-32 SHOWN ON RIGHT

DWN	DATE	CHECKED	APPROVED
DSW	12/27/01	JGW 1-4-02	bel 1-4-02
TITLE: M 3532; 3534; 375-32; 375-34			
 LUDLUM MEASUREMENTS, INC. 391 DINK STREET SWEETWATER, TEXAS 75556		SERIES	SHEET
		385	60



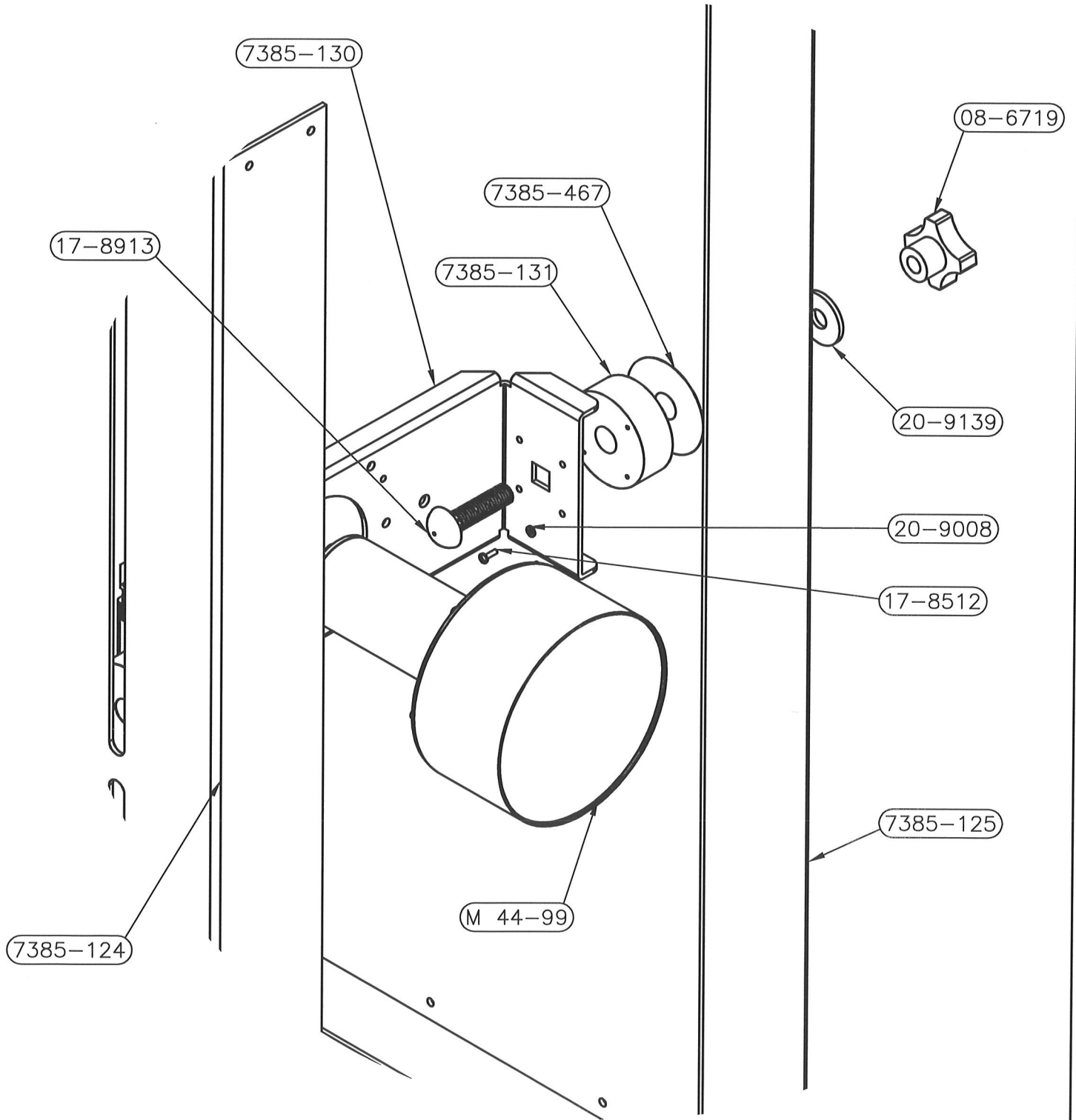
REV #	ALTERATIONS	DATE	BY
1	VALID	12/31/01	DSW



VIEW SHOWN SHOWS M375-32 ON RIGHT  
M 3532 IS SHOWN ON LEFT  
M 3534 & 375-34 USE  
2 ELECTRONIC & 4 DETECTORS  
M 3532 USE 1 ELECTRONIC,  
2 DETECTORS & P/N 7385-148 (ON RIGHT UNIT)  
M 375-32 USE 1 ELECTRONIC,  
2 DETECTORS & P/N 7396-078 (ON RIGHT UNIT)  
SEE NOTES ON DETAIL VIEWS

DWN	DATE	CHECKED	APPROVED
DSW	12/31/01	Jgw 1-4-02	
TITLE: M 3532; 3534; 375-32; 375-34 ASSY.			
LUDLUM MEASUREMENTS, INC. 501 OAK STREET SWEETWATER, TEXAS 75556		SERIES 385	SHEET 60A

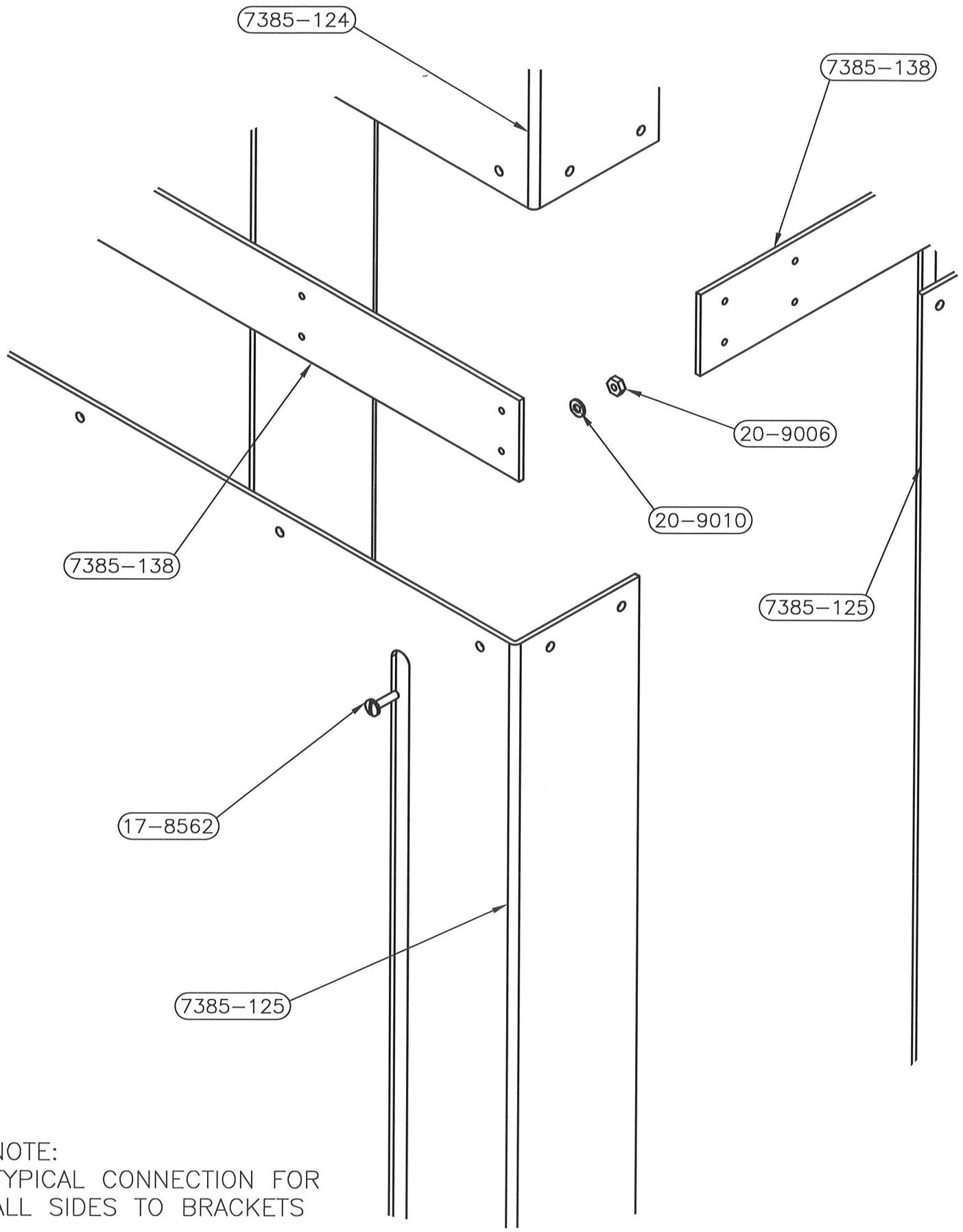
REV #	ALTERATIONS	DATE	BY
1	VALID	12/31/01	DSW



NOTE:  
M 3534-5 USES  
DETECTOR M 44-120

DWN	DATE	CHECKED	APPROVED
DSW	12/31/01	J60 1-2-02	
TITLE: DETECTOR BRACKET MOUNT ASSY.			
LUDLUM MEASUREMENTS, INC. 301 DMK STREET SWEETWATER, TEXAS 75556		SERIES 385	SHEET 60B

REV #	ALTERATIONS	DATE	BY
1	VALID	12/31/01	DSW

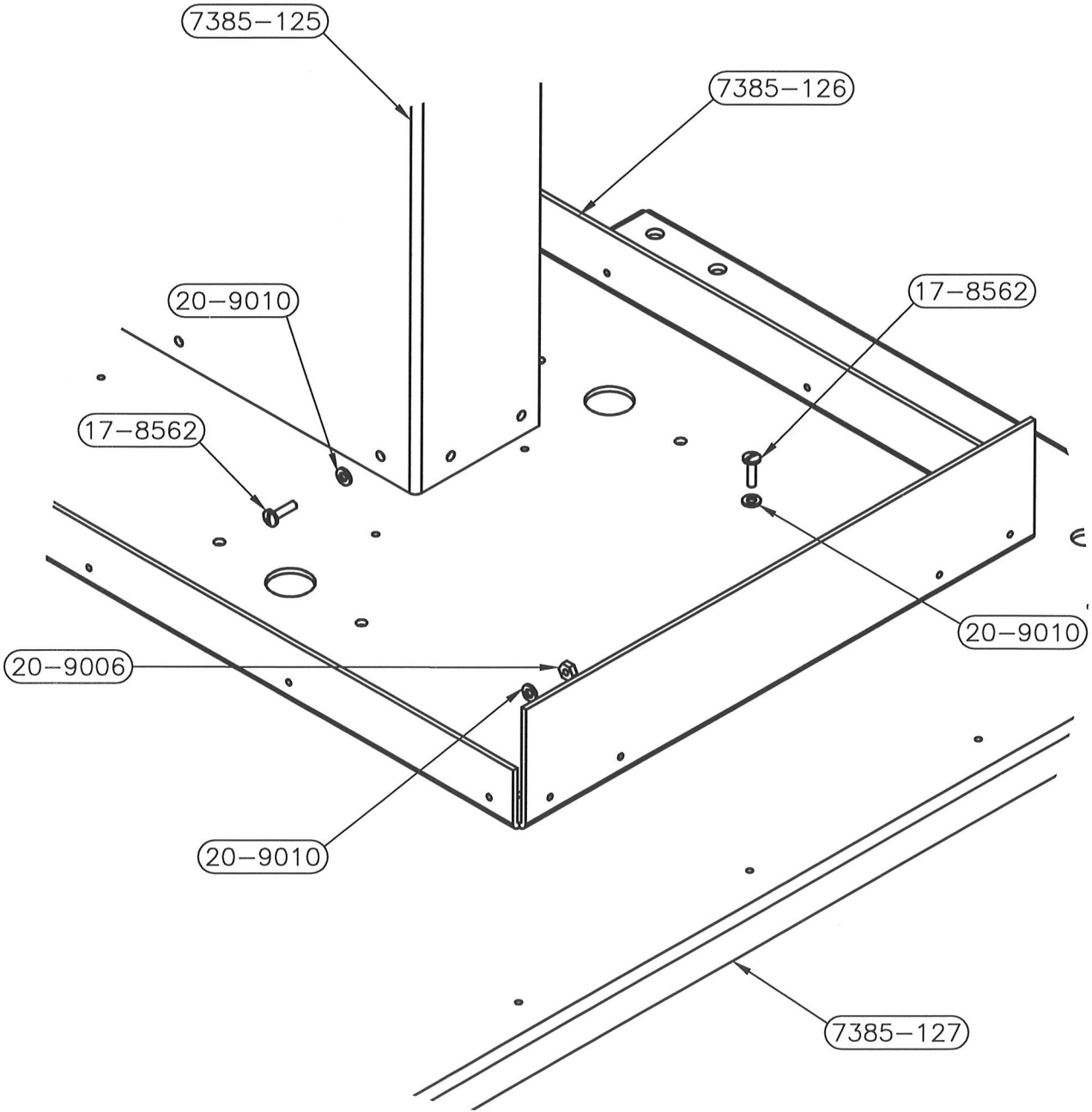


NOTE:  
TYPICAL CONNECTION FOR  
ALL SIDES TO BRACKETS

DWN	DATE	CHECKED	APPROVED
DSW	12/31/01	JGw 1-2-02	
TITLE: SIDE TO BRACKET MOUNT ASSY.			
LUDLUM MEASUREMENTS, INC. 501 DAK STREET SWEETWATER, TEXAS 75556		SERIES 385	SHEET 60C

VF

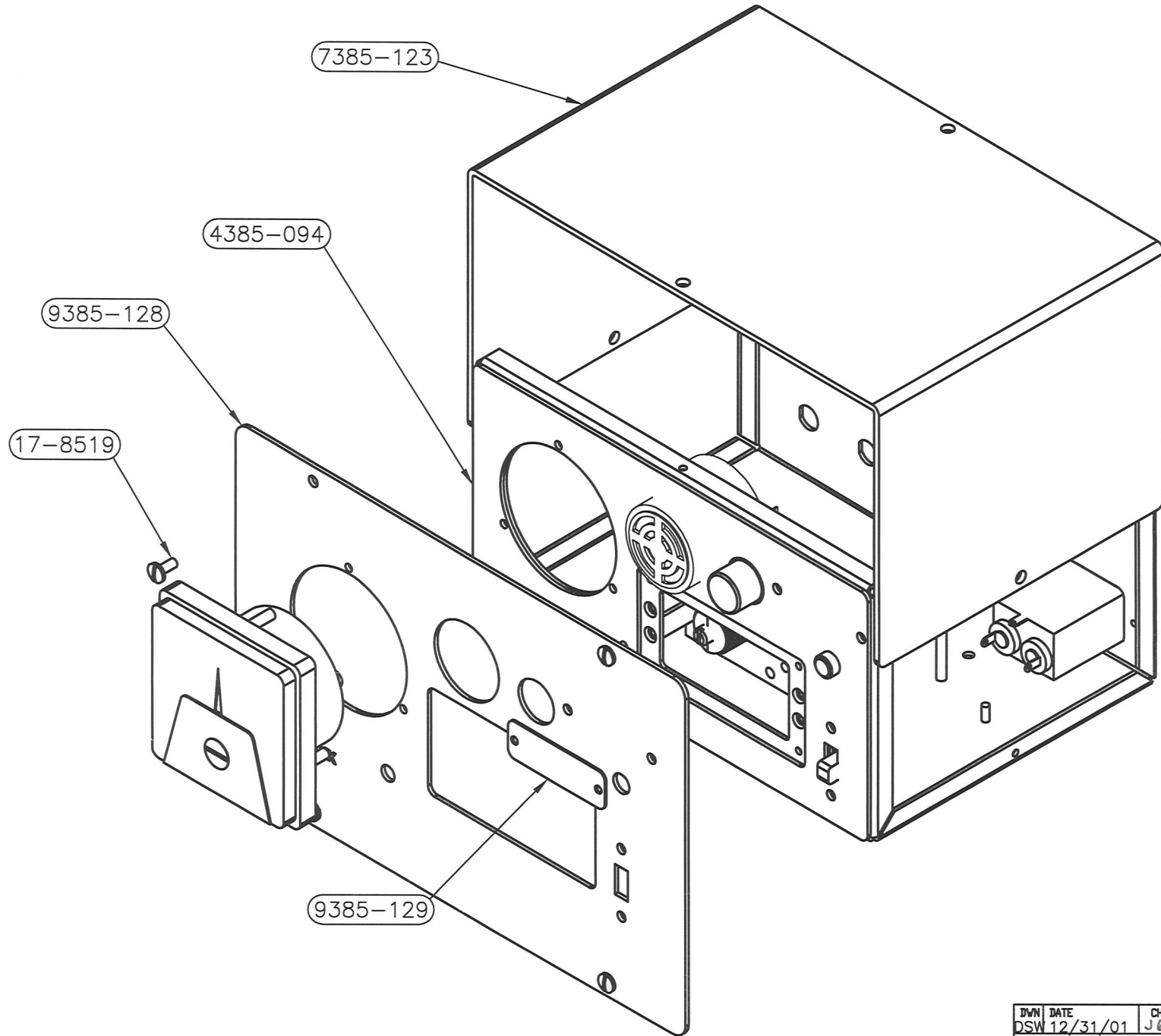
REV #	ALTERATIONS	DATE	BY
1	VALID	12/31/01	DSW




NOTE:  
 TYPICAL CONNECTION FOR ALL BASE TO SIDE  
 USE WASHERS ON INSIDE AND OUTSIDE ON  
 BOTTOM ONLY

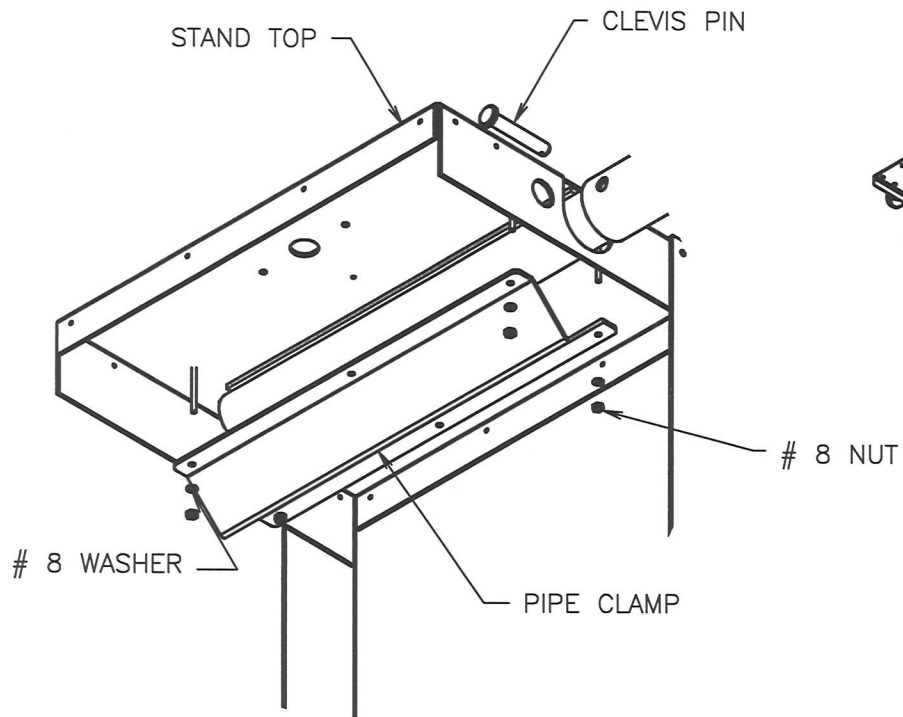
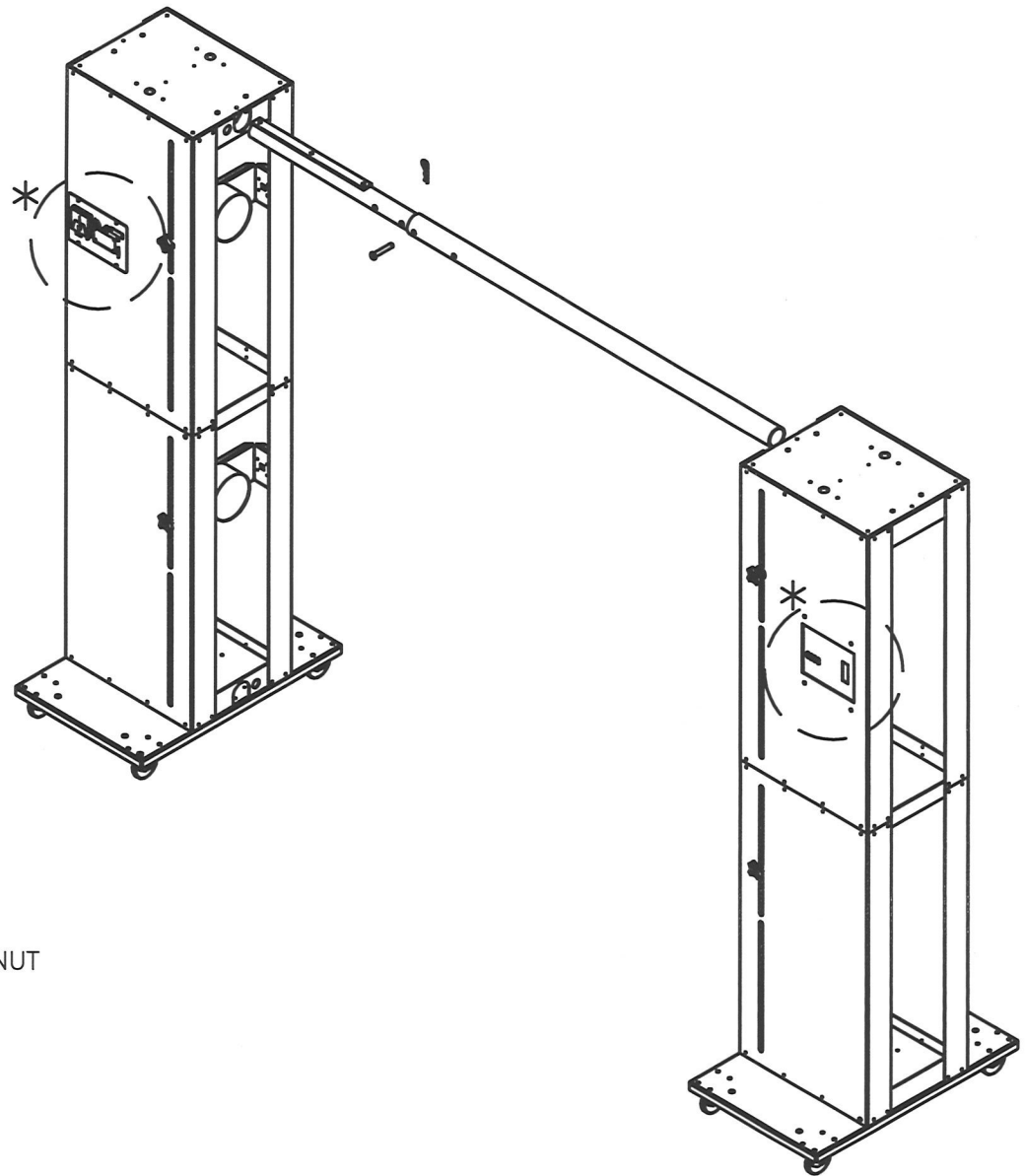
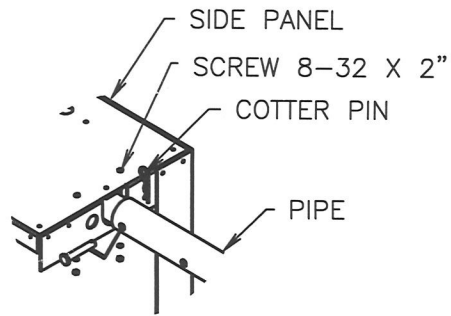
DWN	DATE	CHECKED	APPROVED
DSW	12/31/01	J6W 12-31-01	
TITLE: BASE BRACKET & SIDE ASSY.			
LUDLUM MEASUREMENTS, INC. 501 DAK STREET SWEETWATER, TEXAS 75556		SERIES	SHEET
		385	60D

REV #	ALTERATIONS	DATE	BY
1	VALID	12/31/01	DSW



DWN	DATE	CHECKED	APPROVED
DSW	12/31/01	Jbw 1-9-02	
TITLE: M 3532 & 3534 ELECTRONIC ASSY.			
 LUDLUM MEASUREMENTS, INC. 591 DAK STREET SWEETWATER, TEXAS 75556	SERIES	SHEET	
	385	60E	

REV #	ALTERATIONS	DATE	BY
1	VALID	1/04/02	DSW



\* VIEW SHOWN IS M 3532 ON LEFT UNIT & M 375-32 ON RIGHT UNIT  
 DETAIL VIEW IS PIPE AND PIPE CLAMP ASSEMBLY

DWN	DATE	CHECKED	APPROVED
DSW	01/04/02	JGW 1-4-02	1/4-02
TITLE: CUSTOMER FINAL ASSEMBLY			
LUDLUM MEASUREMENTS, INC. 501 DAK STREET SWEETWATER, TEXAS 75556		SERIES 385	SHEET 60F

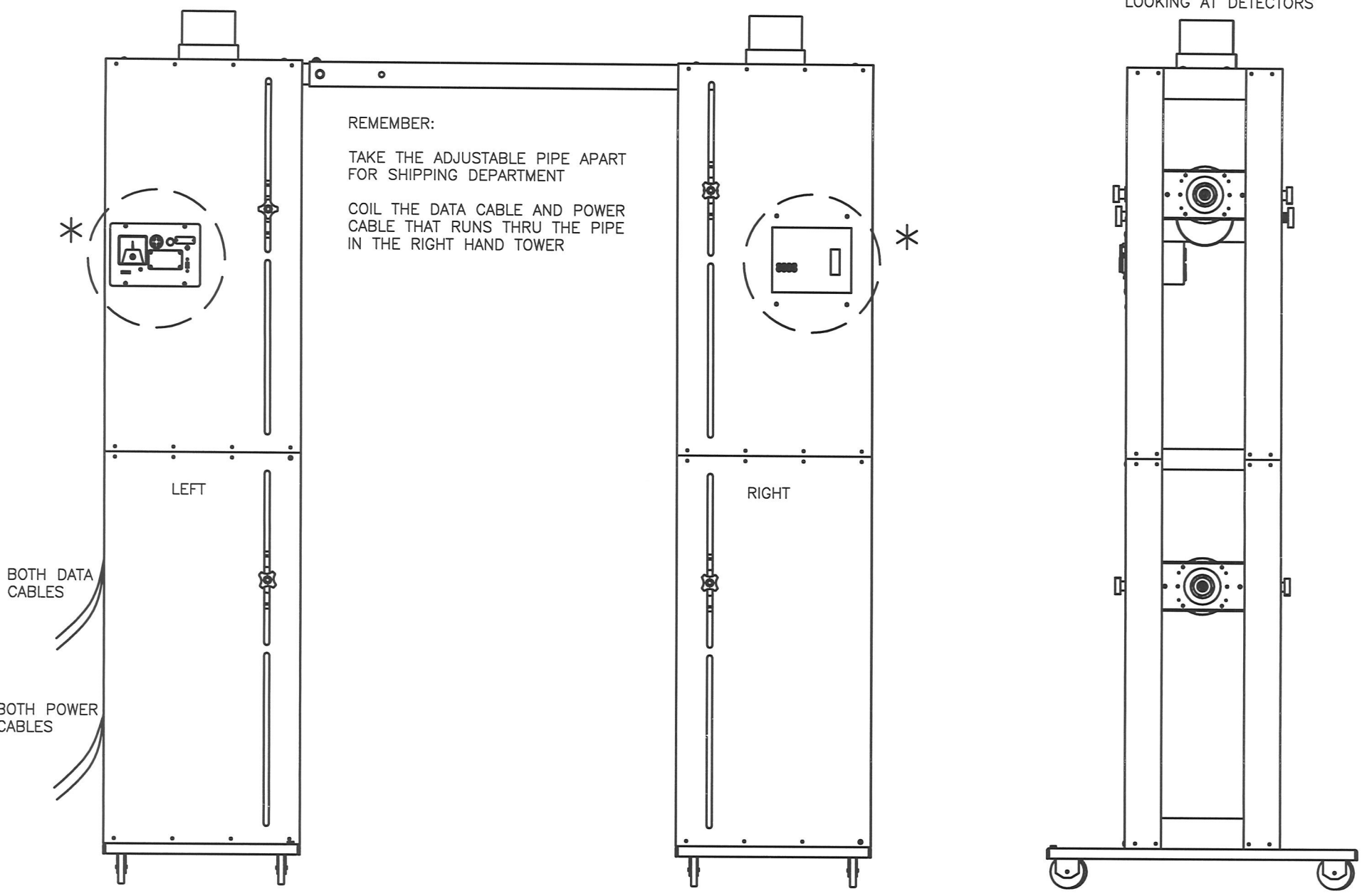
REV #	ALTERATIONS	DATE	BY
1	VALID	12/31/01	DSW

15' DATA CABLE  
90' POWER CORD


30' DATA CABLE  
25' EXTENSION CORD

LOOKING AT DETECTORS

REMEMBER:  
TAKE THE ADJUSTABLE PIPE APART  
FOR SHIPPING DEPARTMENT  
  
COIL THE DATA CABLE AND POWER  
CABLE THAT RUNS THRU THE PIPE  
IN THE RIGHT HAND TOWER



\* NOTE:  
VIEW SHOWN IS M3532 ON LEFT UNIT  
& M 375-32 ON RIGHT UNIT

DWN DATE	CHECKED	APPROVED
DSW 12/31/01	JGW 1-9-02	
TITLE M 3532; 3534; 375-32; 375-34 ASSY		
 LUDLUM MEASUREMENTS, INC. 501 DMK STREET SWEETWATER, TEXAS 75556		SERIES 385  SHEET 60G